

# **Torque Tools**

For torque-controlled screw tightening





### Wera torque tools

Wera's torque tools offer torque-controlled screw tightening so as to avoid damage to the screw or workpiece and to ensure the integrity of the screw connection. This makes work-intensive drilling-out of screws and unproductive downtimes a thing of the past. It is also important whenever repeat accuracy is required.

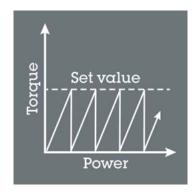
Reliable production combined with working with experts in our own Torque Service Center, ensures consistently high quality and reliable processing. Exact compliance with the strict technical specifications is the only way at Wera.

All torque tools are delivered with a specific test report or a calibration certificate as per the applicable standards and guidelines.

# **Torque Tools**

Measuring range		Туре	Measuring method	
2–12 Nm		Safe-Torque Torque tools with a slide- over mechanism – over- tightening the torque is impossible	Slide-over mechanism	10
2.5–1000 Nm	ON POTENTIAL DESCRIPTION OF THE POTENTIAL DES	Click-Torque Tools with long lever and robust release mechanism when reaching the set torque value	Triggering	14
2.5–25 Nm		Torque tools for bicycles and e-bikes	Triggering	21
		Insert tools for Click-Torque adjustable torque wrench		29
0.1–8.8 Nm		-		29 38
0.1–8.8 Nm 0.1–8.8 Nm		adjustable torque wrench  Adjustable Torque	Slide-over	<ul><li>29</li><li>38</li><li>42</li></ul>

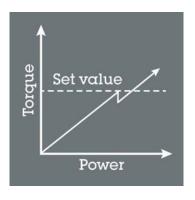
Measuring range		Туре	Measuring method	
0.6–5 Nm		Torque-indicators The robust slip clutch generates a clearly au- dible and tactile trigger that signals when the set torque is reached.	Slide-over mechanism	50
1.2-3.5 Nm		Kraftform Kompakt VDE Adjustable Torque Screwdrivers	Slide-over mechanism	54
4 + 5 Nm	G T II	VDE Torque-indicators The robust slip clutch generates a clearly au- dible and tactile trigger that signals when the set torque is reached.	Slide-over mechanism	60



#### Torque tools with a slide-over mechanism

The mechanism of these torque tools slips over when the set torque is reached. Overtightening the torque is impossible, even with the continued application of force. Irrespective of this, screwdriving should be stopped after the first slip, as the set torque has already been reached, and further actuation is, therefore, ineffective.

On torque tools with a slide-over mechanism, accuracy is not affected if force is not applied through the centre of the handle.



#### Triggering torque tools

The mechanism of these torque tools triggers audibly and noticeably when the set torque value is reached. If the screw tightening is continued after it has been triggered, it will result in increased torque and can damage the screw connection and/or the torque wrench. After release, the tool can be used again immediately.

With triggering torque tools, accuracy will be affected if force is not applied through the centre of the handle or if the overall length is changed using an insert tool.

## Wera Werkzeuge GmbH – Calibration competence in our own laboratory in Wuppertal



All Wera torque tools are produced, adjusted, calibrated and certified under strict quality conditions. On request, Wera can also issue a calibration certificate according to DAkkS standard in cooperation with an accredited specialist laboratory.

A torque tool is basically a testing aid used for controlled tightening and/or loosening of screwdriving connections.

The Wera Torque Service offers you excellent and affordable service packages with short delivery times and will be happy to answer your questions about your torque tool.



Like any other testing instrument, torque tools require sensitive handling, appropriate storage, and regular care to prevent influences that can distort the set torque values. Torque tools can only be used effectively and reliably if the set values are applied correctly.

For the purposes of the normative recommendations and especially in your own interest, a torque tool should be checked, calibrated and, if necessary, adjusted and/or repaired at the latest after every 5,000 load changes or, if the number of load changes can not be determined, every 12 months.

Visit the Torque Service on our website, www.wera.de, to find prices and detailed information about service.



As part of our service packages, we offer you not only calibration and, if necessary, the adjustment of your torque tool, but also the repair or replacement of defective components.

This means that at Wera you can also calibrate, adjust and, if necessary, repair your torque tools already in use, in accordance with the strict requirements of DIN EN ISO 6789-1: 2017.

# What advantages does the Wera Torque Service offer you?

- Comprehensive know how
- Comprehensive range of services: calibration, adjustment, repair and certification of Wera torque tools
- Personal contact and competent advice
- Short reaction times
- Fair and affordable prices
- Fast delivery times
- Supply of replacement tools (on request)





## Our service options to choose from

- Factory calibration
- Repair with factory calibration
- DAkkS calibration
- Repair with DAkkS calibration

To get an overview of our Torque service partners by country, scan the QR code.



Alternatively, have a look at the Torque Service section at www.wera.de.

## Tool knowledge: What actually is calibration or re-calibration?

Calibration is a measurement process that determines whether a torque tool is actually doing its job at the set torque and triggering accordingly. The so-called re-calibration is the calibration and subsequent readjustment of a torque tool if the calibration shows impermissibly large tolerance deviations or other errors.



Please pay attention to the information about service appointments labelled on the product.







## Why Safe-Torque? Isn't every torque wrench safe?

No, not every torque wrench is safe. Many torque wrenches are just triggering wrenches. As tightening the screw is usually continued after triggering due to the delayed reaction time, the torque is unintentionally increased, and the screw overtightened – with risky consequences.





## Slide-over mechanism prevents application of excessive torques



The Safe-Torque torque wrench is equipped with a slide-over mechanism. Once the set torque value has been reached, the tool cannot be overtightened, so that excessive torque cannot be applied.





#### **Torque Lock function**



The torque function can be deactivated. The Safe-Torque torque wrench can then also be used as a standard ratchet with high loosening moments and for applications with defined angles of rotation.



## For clockwise and counterclockwise operation



The Safe-Torque torque wrench is suitable for clockwise and counterclockwise operation with a set torque. When the Torque Lock function is deactivated, tightening and loosening is enabled without torque.



#### Safe-Torque A 1 torque wrench with 1/4" square head drive, 2-12 Nm



Application: For controlled clockwise and counterclockwise torque operation; tightening and loosening with or without torque

**Torque range:** 2-12 Nm **Suitable for:** 1/4" sockets

**Precision:** Accuracy  $\pm$  10 % of the set value

Design: With ¼" square head drive, torque wrench, disengageable torque function (Torque Lock function); 72 teeth; low return angle of 5°; easy setting

and saving of the desired torque value, with audible and tactile locking when the scale values are reached, slip-over release mechanism when

the set torque is reached

**Handle:** Ergonomic 2-component handle

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm						
05 <b>075800</b> 001	1/4"	2-12	0,10	2-9	244	94	38,5	31,6	23,7	9 39/64"	3 45/64"	1 33/64"	1 15/64"	15/16"	

#### Safe-Torque A 2 torque wrench with 1/4" hexagon drive, 2-12 Nm



Application: For controlled clockwise and counterclockwise torque operation; tightening and loosening with or without torque

Torque range: 2-12 Nm

 $\textbf{Suitable for:} \qquad ^{1}\!\!/_{4}\text{" bits with } ^{1}\!\!/_{4}\text{" external hexagon drive as per DIN ISO 1173-C } 6.3 \text{ and E } 6.3 \text{ and Wera connection series 1 and 4}$ 

**Precision:** Accuracy  $\pm$  10 % of the set value

**Design:** With 1/4" hexagonal socket drive, torque wrench, disengageable torque function (Torque Lock function); 72 teeth; low return angle of 5°; easy

setting and saving of the desired torque value, with audible and tactile locking when the scale values are reached, slip-over release mechanism

when the set torque is reached

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm						
05 <b>075801</b> 001	1/4"	2-12	0,10	2-9	244	94	38,5	31,6	23,7	9 39/64"	3 45/64"	1 <sup>33</sup> / <sub>64</sub> "	1 <sup>15</sup> / <sub>64</sub> "	15/16"	

#### Safe-Torque A 1 Set 1, 1/4" square head drive, 2-12 Nm

# TORQUE TO

# Safe-Torque A 1 Imperial Set 1, 1/4" square head drive, 2-12 Nm



10-piece set; in a surface-friendly, compact and extremely robust textile box. Small size and low weight for better mobility.

1 Safe-Torque A 1 torque wrench with '/4" square head drive, measuring range 2-12 Nm; for controlled clockwise and counterclockwise torque operation; tightening and loosening with or without torque, disengageable torque function (Torque Lock function); 72 teeth; low return angle of 5°; easy setting and saving of the desired torque value, with audible and tactile locking when the scale values are reached, slip-over release mechanism when the set torque is reached; ergonomic 2-component handle; 8 Zyklop sockets, one Zyklop extension with fast-rotating sleeve, short

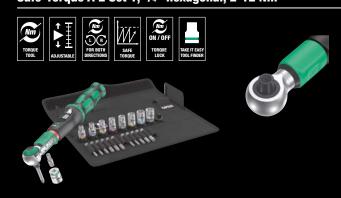
10-piece set; in a surface-friendly, compact and extremely robust textile box. Small size and low weight for better mobility.

1 Safe-Torque A 1 torque wrench with '/4" square head drive, measuring range 2-12 Nm; for controlled clockwise and counterclockwise torque operation; tightening and loosening with or without torque, disengageable torque function (Torque Lock function); 72 teeth; low return angle of 5°; easy setting and saving of the desired torque value, with audible and tactile locking when the scale values are reached, slip-over release mechanism when the set torque is reached; ergonomic 2-component handle; 8 Zyklop sockets, one Zyklop extension with fast-rotating sleeve, short

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05 <b>075830</b> 001		
0	Safe-Torque A 1	1x <sup>1</sup> / <sub>4</sub> ", 2-12 Nm
•	8790 HMA	1x 5,5x23,0; 1x 6,0x23,0; 1x 7,0x23,0; 1x 8,0x23,0; 1x 10,0x23,0; 1x 11,0x23,0; 1x 12,0x23,0; 1x 13,0x23,0
●0	8794 SA	1x <sup>1</sup> / <sub>4</sub> "x75,0
	Hook and Loop Fastener Strip 240	1x 50,0x240,0

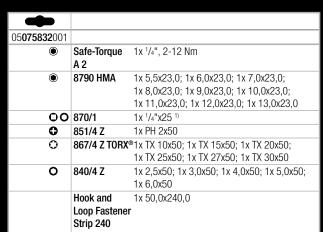
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05 <b>075831</b> 001		
0	Safe-Torque A 1	1x <sup>1</sup> / <sub>4</sub> ", 2-12 Nm
•	8790 HMA	$\begin{array}{l} 1x\ ^3/_{16}"x23,0;\ 1x\ ^7/_{32}"x23,0;\ 1x\ ^1/_4"x23,0;\\ 1x\ ^9/_{32}"x23,0;\ 1x\ ^5/_{16}"x23,0;\ 1x\ ^3/_8"x23,0;\\ 1x\ ^7/_{16}"x23,0;\ 1x\ ^1/_2"x23,0 \end{array}$
●0	8794 SA	1x <sup>1</sup> / <sub>4</sub> "x75,0
	Hook and Loop Fastener Strip 240	1x 50,0x240,0

#### Safe-Torque A 2 Set 1, 1/4" hexagonal, 2-12 Nm



23-piece set; in a surface-friendly, compact and extremely robust textile box. Small size and low weight for better mobility.

1 Safe-Torque A 2 torque wrench with ¹/₄" hexagonal socket drive, measuring range 2-12 Nm; for controlled clockwise and counterclockwise torque operation; tightening and loosening with or without torque, disengageable torque function (Torque Lock function); 72 teeth; low return angle of 5°; easy setting and saving of the desired torque value, with audible and tactile locking when the scale values are reached, slip-over release mechanism when the set torque is reached; ergonomic 2-component handle; 9 Zyklop sockets, 12 tough bits (¹/₄", 50 mm long), one connection part for sockets (¹/₄" external hexagon to ¹/₄" external square head)



<sup>1)</sup> With friction ball; for manual nut spinner sockets











#### Click-Torque wrench series



We wanted working with torque wrenches to be simple and accurate which is why we developed the Click-Torque wrenches. With the ability to set and save the default values and with the unmistakable, robust Wera design, these torque wrenches are the ideal tools for all bolting applications that

require torque-controlled tightening (clockwise torque wrenches) and tightening and loosening (torque wrenches for insert tools).



#### Simple setting



With audible and tactile clicks when adjusting the scale values.

#### Release mechanism



When the set torque value is reached, an audible and tactile mechanism triggers.

#### Click-Torque A 5 torque wrench with reversible ratchet, 2.5-25 Nm







Application: For clockwise torque-control

**Precision:**  $\pm$  4% of set value, as per DIN EN ISO 6789-1: 2017-07

**Design:** With ¼" square drive, reversible ratchet, 45 teeth; easy setting and saving of the desired torque value, with audible and tactile locking when the

scale values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached

**Handle:** Ergonomic 2-component handle

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm						
05 <b>075604</b> 001	1/4"	2,5-25	0,10	1-18	290	121	42	25	11,5	11 <sup>27</sup> / <sub>64</sub> "	4 49/64"	1 <sup>21</sup> / <sub>32</sub> "	1"	<sup>7</sup> / <sub>16</sub> "	

#### Click-Torque A 6 torque wrench with reversible ratchet, 2.5-25 Nm







**Application:** For clockwise torque-control

**Precision:**  $\pm$  4% of set value, as per DIN EN ISO 6789-1: 2017-07

**Design:** With ¼" hex drive, reversible ratchet, 45 teeth; easy setting and saving of the desired torque value, with audible and tactile locking when the scale

values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached

**Handle:** Ergonomic 2-component handle

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm						
05 <b>075605</b> 001	1/4"	2,5-25	0,10	1-18	290	121	42	25	11,5	11 27/64"	4 49/64"	1 21/32"	1"	<sup>7</sup> / <sub>16</sub> "	

#### Click-Torque B 1 torque wrench with reversible ratchet, 10-50 Nm





**Application:** For clockwise torque-control

**Precision:**  $\pm$  3% of set value, as per DIN EN ISO 6789-1: 2017-07

**Design:** With 3/8" square drive, reversible ratchet, 45 teeth; easy setting and saving of the desired torque value, with audible and tactile locking when the

scale values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm						
05 <b>075610</b> 001	3/8"	10-50	0,25	8-36	360	140	47	35	16,5	14 11/64"	5 33/64"	1 27/32"	1 3/8"	5/8"	

#### Click-Torque B 2 torque wrench with reversible ratchet, 20-100 Nm





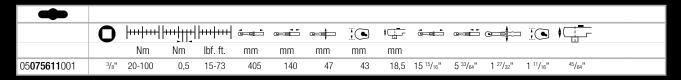
**Application:** For clockwise torque-control

Precision:  $\pm$  3% of set value, as per DIN EN ISO 6789-1: 2017-07

Design: With 3/8" square drive, reversible ratchet, 45 teeth; easy setting and saving of the desired torque value, with audible and tactile locking when the

scale values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached

**Handle:** Ergonomic 2-component handle



#### Click-Torque C 1 torque wrench with reversible ratchet, 10-50 Nm



**Application:** For clockwise torque-control

Precision: ± 3% of set value, as per DIN EN ISO 6789-1: 2017-07

With 1/2" square drive, reversible ratchet, 45 teeth; easy setting and saving of the desired torque value, with audible and tactile locking when the Design:

scale values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached

Handle: Ergonomic 2-component handle

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm						
05 <b>075620</b> 001	1/2"	10-50	0,25	8-36	360	140	47	35	16,5	14 11/64"	5 <sup>33</sup> /64"	1 <sup>27</sup> / <sub>32</sub> "	1 <sup>3</sup> /8"	5/8"	

#### Click-Torque C 2 torque wrench with reversible ratchet, 20-100 Nm



**Application:** For clockwise torque-control

 $\pm$  3% of set value, as per DIN EN ISO 6789-1: 2017-07 Precision:

With \(^1/2\)" square drive, reversible ratchet, 45 teeth; easy setting and saving of the desired torque value, with audible and tactile locking when the scale values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached Design:

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm						
05 <b>075621</b> 001	1/2"	20-100	0,5	15-73	405	140	47	43	18,5	15 <sup>15</sup> /16"	5 33/64"	1 27/32"	1 11/16"	<sup>45</sup> / <sub>64</sub> "	

#### Click-Torque C 3 torque wrench with reversible ratchet, 40-200 Nm







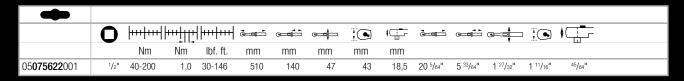
Application: For clockwise torque-control

**Precision:**  $\pm$  3% of set value, as per DIN EN ISO 6789-1: 2017-07

**Design:** With  $\frac{1}{2}$ " square drive, reversible ratchet, 45 teeth; easy setting and saving of the desired torque value, with audible and tactile locking when the

scale values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached

**Handle:** Ergonomic 2-component handle



#### Click-Torque C 4 torque wrench with reversible ratchet, 60-300 Nm



Application: For clockwise torque-control

**Precision:**  $\pm$  3% of set value, as per DIN EN ISO 6789-1: 2017-07

**Design:** With 1/2" square drive, reversible ratchet, 45 teeth; easy setting and saving of the desired torque value, with audible and tactile locking when the

scale values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached

**Handle:** Ergonomic 2-component handle

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm						
05 <b>075623</b> 001	1/2"	60-300	1,0	45-220	595	140	47	43	18,5	23 27/64"	5 33/64"	1 27/32"	1 11/16"	<sup>45</sup> / <sub>64</sub> "	

#### Click-Torque C 5 torque wrench with reversible ratchet, 80-400 Nm



Application: For clockwise torque-control

Precision: Accuracy ± 3% of set value, as per DIN EN ISO 6789-1: 2017-07; application range with up to max. 400 Nm above standard DIN EN ISO 6789-1:

2017-07 (maximum value: 340 Nm)

Design: With 1/2" square drive, reversible ratchet, 45 teeth; easy setting and saving of the desired torque value, with audible and tactile locking when the

scale values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm						
05 <b>075624</b> 001	1/2"	80-400	1,0	60-295	680	140	47	43	18,5	26 49/64"	5 33/64"	1 27/32"	1 11/16"	45/64"	

#### Click-Torque E 1 torque wrench with reversible ratchet, 200-1000 Nm



**Application:** For clockwise torque-control

Precision:  $\pm$  3% of set value, as per DIN EN ISO 6789-1: 2017-07

With  $^3/_4$ " square drive, reversible ratchet, 45 teeth; easy setting and saving of the desired torque value, with audible and tactile locking when the scale values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached Design:

**Handle:** Ergonomic 2-component handle

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm					
05 <b>075630</b> 001	3/4"	200-1000	1,00	148-737	1250	140	47	63	30	49 7/32"	5 33/64"	1 27/32"	2 31/64"	1 <sup>3</sup> / <sub>16</sub> "

#### Click-Torque A 6 Set 1, 2.5-25 Nm



20-piece set; in a surface protecting, compact and extremely robust textile box; low volume and weight for simplified mobility.

1 Click-Torque A 6 torque wrench with  $^1\!/_4$  hexagon drive, covering a range of 2.5 Nm-25 Nm, accuracy  $\pm$  4% of the set value, as per DIN EN ISO 6789-1: 2017-07, for clockwise torque control, reversible ratchet, 45 teeth, easy setting and saving of the desired torque value, with audible and tactile locking when the scale values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached, ergonomic 2-component handle, 6 Zyklop sockets, 1 adapter 1/4 " hexagon to 1/4" square, 1 Zyklop extension with free-turning sleeve, short,11 bits

#### Click-Torque C 3 Set 1, 40-200 Nm



13-piece set; in a surface protecting, compact and extremely robust textile box; low volume and weight for simplified mobility.

1 Click-Torque torque wrench C 3 with  $^{1}$ /2" square drive, covering a range of 40 Nm-200 Nm, accuracy  $\pm$  3% of the set value, as per DIN EN ISO 6789-1: 2017-07, for clockwise torque control, reversible ratchet, 45 teeth, easy setting and saving of the desired torque value, with audible and tactile locking when the scale values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached, ergonomic 2-component handle, 4 Zyklop sockets, 4 Zyklop bit sockets with holding function for TORX® screws made according to Acument Intellectual Properties specifications, 3 Zyklop bit sockets with holding function for hexagon socket screws, 1 Zyklop extension with free-turning sleeve

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05 <b>130110</b> 001		
	Click-Torque A 6	1x <sup>1</sup> / <sub>4</sub> ", 2,5-25 Nm
0	851/4 TZ	1x PH 2x50
0	867/4 Z TORX®	<sup>9</sup> 1x TX 15x50; 1x TX 20x50; 1x TX 25x50;
		1x TX 27x50; 1x TX 30x50; 1x TX 40x50
0	840/4 Z	1x 3,0x50; 1x 4,0x50; 1x 5,0x50; 1x 6,0x50
00	870/1	1x <sup>1</sup> / <sub>4</sub> "x25 <sup>1)</sup>
●0	8794 SA	1x <sup>1</sup> / <sub>4</sub> "x75,0
•	8790 HMA	1x 6,0x23,0; 1x 7,0x23,0; 1x 8,0x23,0;
		1x 10,0x23,0; 1x 12,0x23,0; 1x 13,0x23,0
	Hook and	1x 50,0x240,0
	Loop Fastener	
	Strip 240	

•		
05 <b>075680</b> 001		
	Click-Torque C 3	1x <sup>1</sup> / <sub>2</sub> ", 40-200 Nm
•	8790 HMC	1x 10,0x37,0; 1x 13,0x37,0; 1x 17,0x37,0; 1x 19,0x37,0
0	8767 C HF	1x TX 30x60,0; 1x TX 40x60,0; 1x TX 45x60,0; 1x TX 50x60,0
0	8740 C HF	1x 6,0x60,0; 1x 8,0x60,0; 1x 10,0x60,0
•	8794 SC	1x <sup>1</sup> / <sub>2</sub> "x125,0

## Click-Torque C 3 set 2 for cement screwdriving, 40-200 Nm

















11-piece set; in a surface-preserving, compact and extremely robust textile box. Low volume and weight for simplified mobility.

1 Click-Torque C 3 torque wrench with reversible ratchet with  $^{1}/_{2}$ "-square head-drive, measuring range 40 Nm-200 Nm, accuracy  $\pm 3$ % of the set value, as per DIN EN ISO 6789-1:2017-07, for clockwise torque control, reversible ratchet , 45 teeth, easy setting and saving of the desired torque value, with audible and tactile locking when the scale values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached, ergonomic 2-component handle; 9 Impaktor 8790 C socket wrench inserts and 1 short extension 8894 SC for the use with electric and cordless screwdrivers (not with impact wrenches).

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05 <b>075681</b> 001		
	Click-Torque C 3	1x ½", 40-200 Nm
•	8790 C Impak- tor	.1x 13,0x38,0; 1x 14,0x38,0; 1x 15,0x38,0; 1x 16,0x38,0; 1x 17,0x38,0; 1x 18,0x38,0; 1x 19,0x38,0; 1x 20,0x38,0; 1x 21,0x38,0
•	8894 SC	1x <sup>1</sup> / <sub>2</sub> "x125,0

#### For fitting cement screws



The tool set is particularly suitable for fitting security-relevant cement screws with defined torque moments as per screw manufacturer instructions.



## For electric or pneumatic impact wrenches



The Impaktor technology ensures above-average service life of the Impaktor socket wrench plug-ins even under extreme conditions.

#### Cross-bore and ring socket



Due to the groove and the ring socket, the tool can be secured with a locking pin or O-ring on the power tool.

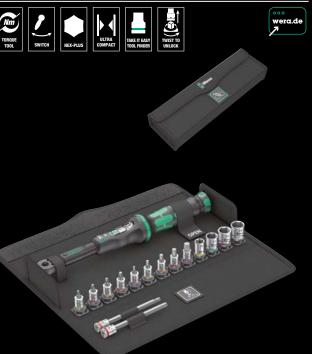
#### Profile-friendly power transmission



The hexagon profile allows the transmission of high forces and puts less strain on the edges of bolts or screw heads than a double hexagon profile. Finetoothed ratchets also make the use of a double hexagon profile superfluous, even in confined spaces, thanks to their small return angle.



#### Bicycle Set Torque 1, 2.5-25 Nm



 $16\hbox{-piece set; in a surface protecting, compact and extremely robust textile box; low volume and weight for simplified mobility.}$ 

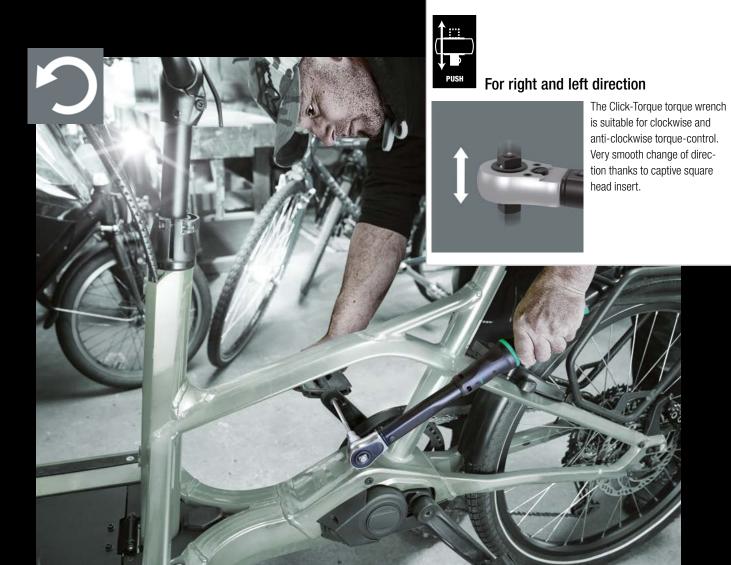
1 Click-Torque torque wrench A 5 with ¹/₄" square drive, covering a range of 2.5 Nm-25 Nm, accuracy ± 4% of the set value, as per DIN EN ISO 6789-1: 2017-07, for clockwise torque control, reversible ratchet, 45 teeth, easy setting and saving of the desired torque value, with audible and tactile locking when the scale values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached, ergonomic 2-component handle, 4 Zyklop sockets, with ¹/₄" drive, 4 Zyklop bit sockets for TORX® screws, with ¹/₄" drive, 7 bit sockets for hexagon socket screws with ¹/₄" drive with holding function; Take it easy tool finder: Colour coding to enable the desired bit socket to be easily selected

Click-Torque	1x <sup>1</sup> / <sub>4</sub> ", 2,5-25 Nm
A 5	
8790 HMA	1x 10,0x23,0; 1x 13,0x23,0; 1x 14,0x23,0;
	1x 15,0x23,0
8767 A	1x TX 10x28,0; 1x TX 20x28,0; 1x TX 25x28,0;
	1x TX 30x28,0
8740 A HF	1x 3,0x28,0; 1x 4,0x28,0; 1x 5,0x28,0;
	1x 5,0x100,0; 1x 6,0x28,0; 1x 6,0x100,0;
	1x 8,0x28,0
Hook and	1x 50,0x240,0
Loop Fastener	
Strip 240	
	A 5 8790 HMA 8767 A 8740 A HF

#### For the road and the workshop



The Bicycle Set Torque 1 contains tools for the most popular screw profiles on road bikes, mountain bikes and e-bikes. With the included Click-Torque A torque wrench (2.5-25 Nm), even torque-sensitive screwed connections can be loosened and tightened reliably. Clear and compact tool storage in the textile box.





#### Click-Torque C 2 Push R/L adjustable torque wrench for clockwise and anti-clockwise torque-control, 20-100 Nm



Application: For clockwise and anti-clockwise torque-control

Precise to  $\pm 3$  % of the set value, as per DIN EN ISO 6789-1:2017-07

Design: With 1/2" square head drive with socket locking, square head insert to change the tightening direction, fine-teethed ratchet mechanics, 45 teeth;

easy setting and saving of the desired torque, with audible and tactile locking when the scale values are reached (fine scale only in Newton

meters), audible and tactile release mechanism when the torque value is reached

**Handle:** Ergonomic 2-component handle

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm						
05 <b>075625</b> 001	1/2"	20-100	0,5	15-73	405	140	47	43	18,5	15 <sup>15</sup> / <sub>16</sub> "	5 33/64"	1 27/32"	1 11/16"	<sup>45</sup> / <sub>64</sub> "	

#### Click-Torque C 3 Push R/L adjustable torque wrench for clockwise and anti-clockwise torque-control, 40-200 Nm



Application: For clockwise and anti-clockwise torque-control

Precision: Precise to  $\pm 3$  % of the set value, as per DIN EN ISO 6789-1:2017-07

Design: With 1/2" square head drive with socket locking, square head insert to change the tightening direction, fine-teethed ratchet mechanics, 45 teeth;

easy setting and saving of the desired torque, with audible and tactile locking when the scale values are reached (fine scale only in Newton

meters), audible and tactile release mechanism when the torque value is reached

**Handle:** Ergonomic 2-component handle

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm						
05 <b>075626</b> 001	1/2"	40-200	1,0	30-146	510	140	47	43	18,5	20 5/64"	5 33/64"	1 27/32"	1 11/16"	45/64"	

#### Click-Torque E 1 Push R/L adjustable torque wrench for clockwise and anti-clockwise torque-control, 200-1000 Nm



**Application:** For clockwise and anti-clockwise torque-control

Precise to ±3 % of the set value, as per DIN EN ISO 6789-1:2017-07 **Precision:** 

Design: With 3/4" square head drive, square head insert to change the tightening direction, fine-teethed ratchet mechanics, 45 teeth; easy setting and

saving of the desired torque, with audible and tactile locking when the scale values are reached (fine scale only in Newton meters), audible and

tactile release mechanism when the torque value is reached

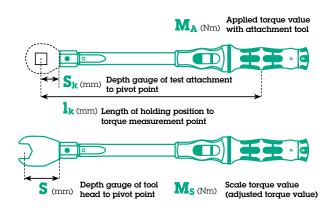
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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm						
05 <b>075631</b> 001	3/4"	200-1000	1,0	148-737	1250	140	47	63	30	49 <sup>7</sup> /32"	5 <sup>33</sup> / <sub>64</sub> "	1 <sup>27</sup> /32"	2 31/64"	1 3/16"	

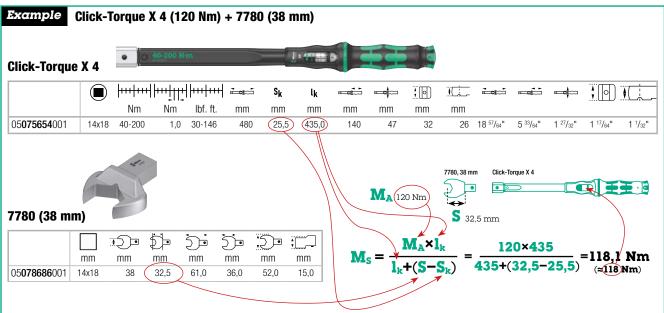


#### Calibration of Click-Torque X wrenches

The tool was calibrated by means of a test adapter whose pitch is designated "Sk". If the gauge of the tool you are using deviates from the length "Sk", the actual release torque will change according to the formula.

$$\mathbf{M}_{S} = \frac{\mathbf{M}_{A} \times \mathbf{1}_{k}}{\mathbf{1}_{k} + (\mathbf{S} - \mathbf{S}_{k})}$$







#### Drive 9x12 mm



For 9x12 mm interchangeable insert tools.

#### For right and left direction



The Click-Torque wrenches for insert tools are suitable for clockwise and counterclockwise uses.

#### Click-Torque X 1 torque wrench for insert tools, 2.5-25 Nm







Application: For right and left-handed use

**Precision:**  $\pm$  4% of set value, as per DIN EN ISO 6789-1: 2017-07

Design: For 9x12 mm interchangeable insert tools; easy setting and saving of the desired torque value, with audible and tactile locking when the scale

values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached

**Handle:** Ergonomic 2-component handle

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm	mm	mm					
05 <b>075651</b> 001	9x12	2,5-25	0,10	1-18	283	17,5	240,0	121	42	24	20	11 <sup>9</sup> / <sub>64</sub> "	4 49/64"	1 21/32"	<sup>15</sup> / <sub>16</sub> "	<sup>25</sup> / <sub>32</sub> "

 $<sup>^{\</sup>circ}$  Sk = Depth gauge of test attachment to pivot point; lk = Length of holding position to torque measurement point

#### Click-Torque X 2 torque wrench for insert tools, 10-50 Nm





Application: For right and left-handed use

Precision: ± 3% of set value, as per DIN EN ISO 6789-1: 2017-07

Design: For 9x12 mm interchangeable insert tools; easy setting and saving of the desired torque value, with audible and tactile locking when the scale

values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached

**Handle:** Ergonomic 2-component handle

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		<del>   </del>	<del> <u> </u>- -</del>	<del>   </del>		s <sub>k</sub>	lk		-			1	-	-	Ä. O	
		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm	mm	mm					
05 <b>075652</b> 001	9x12	10-50	0,25	8-36	338	17,5	285,0	140	47	29	20	13 5/16"	5 33/64"	1 27/32"	1 9/64"	25/32"

 $<sup>^{\</sup>circ}$  Sk = Depth gauge of test attachment to pivot point; lk = Length of holding position to torque measurement point

#### Click-Torque X 3 torque wrench for insert tools, 20-100 Nm



Application: For right and left-handed use

**Precision:**  $\pm$  3% of set value, as per DIN EN ISO 6789-1: 2017-07

**Design:** For 9x12 mm interchangeable insert tools; easy setting and saving of the desired torque value, with audible and tactile locking when the scale

values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached



 $<sup>^{\</sup>eta}$  Sk = Depth gauge of test attachment to pivot point; lk = Length of holding position to torque measurement point

#### Click-Torque X 4 torque wrench for insert tools, 40-200 Nm



Application: For right and left-handed use

**Precision:**  $\pm$  3% of set value, as per DIN EN ISO 6789-1: 2017-07

Design: For 14x18 mm interchangeable insert tools; easy setting and saving of the desired torque value, with audible and tactile locking when the scale

values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached

**Handle:** Ergonomic 2-component handle

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm	mm	mm					
05 <b>075654</b> 001	14x18	40-200	1,0	30-146	480	25,5	435,0	140	47	32	26	18 <sup>57</sup> /64"	5 <sup>33</sup> /64"	1 27/32"	1 <sup>17</sup> /64"	1 1/32"

 $<sup>^{\</sup>circ}$  Sk = Depth gauge of test attachment to pivot point; lk = Length of holding position to torque measurement point

#### Click-Torque X 5 torque wrench for insert tools, 60-300 Nm



Application: For right and left-handed use

**Precision:**  $\pm$  3% of set value, as per DIN EN ISO 6789-1: 2017-07

Design: For 14x18 mm interchangeable insert tools; easy setting and saving of the desired torque value, with audible and tactile locking when the scale

values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached

**Handle:** Ergonomic 2-component handle

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm	mm	mm					
05 <b>075655</b> 001	14x18	60-300	1,0	45-220	570	25,5	528,0	140	47	32	26	22 7/16"	5 <sup>33</sup> / <sub>64</sub> "	1 27/32"	1 <sup>17</sup> /64"	1 1/32"

 $<sup>^{\</sup>circ}$  Sk = Depth gauge of test attachment to pivot point; lk = Length of holding position to torque measurement point

#### Click-Torque X 6 torque wrench for insert tools, 80-400 Nm



Application: For right and left-handed use

Precision: ± 3% of set value, as per DIN EN ISO 6789-1: 2017-07; application range with up to max. 400 Nm above standard DIN EN ISO 6789-1: 2017-07

(maximum value: 340 Nm);

Design: For 14x18 mm interchangeable insert tools; easy setting and saving of the desired torque value, with audible and tactile locking when the scale

values are reached (fine scale only in Newton meters), audible and tactile release mechanism when the set torque value is reached

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm	mm	mm					
05 <b>075656</b> 001	14x18	80-400	1,0	60-295	655	25,5	615,0	140	47	32	26	25 25/32"	5 33/64"	1 27/32"	1 17/64"	1 1/32"

#### Pre-set click torque wrenches

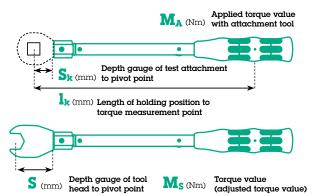


The Click-Torque XP torque wrenches are provided with pre-set torque values. These tools are ideal for all applications where the same torque and repeat accuracy is required.

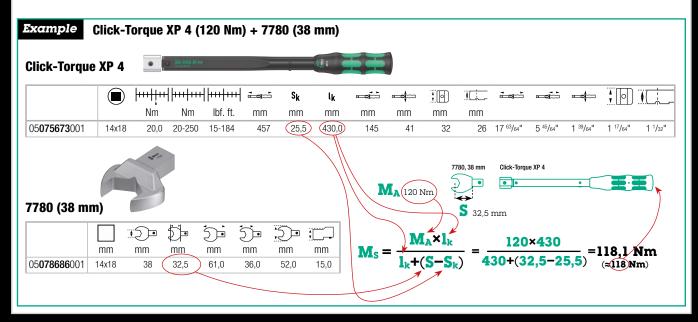
#### Calibration of Click-Torque XP wrenches

The factory pre-set torque was calibrated by means of a test adapter whose pitch is designated "Sk". If the gauge of the tool you are using deviates from the length "Sk", the actual release torque will change according to the formula.

$$\mathbf{M}_{S} = \frac{\mathbf{M}_{A} \times \mathbf{l}_{k}}{\mathbf{l}_{k} + (\mathbf{S} - \mathbf{S}_{k})}$$



When ordering, please state the desired pre-set torque and the depth gauge size "S" of the attachment tool used.



#### Click-Torque XP 1 pre-set adjustable torque wrench for insert tools, 2.5-25 Nm, 2.5 Nm



Application: For right and left-handed use

Pre-set torque: 2.5 Nm

**Precision:**  $\pm$  2% of set value, as per DIN EN ISO 6789-1: 2017-07

Design: For 9x12 mm interchangeable insert tools; audible and tactile release mechanism when the set torque value is reached

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm	mm	mm					
05 <b>075670</b> 001	9x12	2,5	2,5-25	2-18	217	17,5	180,0	137	35	24	20	8 35/64"	5 <sup>25</sup> / <sub>64</sub> "	1 21/32"	15/16"	25/32"
05 <b>075670</b> 010 <sup>1)</sup>	9x12	2,5	2,5-25	2-18	217	17,5	180,0	137	35	24	20	8 35/64"	5 <sup>25</sup> / <sub>64</sub> "	1 21/32"	15/16"	25/32"

Day presetting which differs from this value, can be set to a desired torque value within the specified metered range upon request. The desired settings can be made in the following units: Nm, kgf. m, lbf. ft., ozf. in., dN. m, kgf. cm, lbf. in, in. oz, cN. m, gf. m, ft. lb, gf. cm, in. lb.

 $<sup>^{\</sup>eta}$  Sk = Depth gauge of test attachment to pivot point; lk = Length of holding position to torque measurement point







Application: For right and left-handed use

Pre-set torque: 10.0 Nm

**Precision:** ± 2% of set value, as per DIN EN ISO 6789-1: 2017-07

**Design:** For 9x12 mm interchangeable insert tools; audible and tactile release mechanism when the set torque value is reached

**Handle:** Ergonomic 2-component handle

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm	mm	mm					
05 <b>075671</b> 001	9x12	10,0	10-50	8-36	262	17,5	225,0	137	35	24	20	10 5/16"	5 <sup>25</sup> / <sub>64</sub> "	1 <sup>3</sup> /8"	<sup>15</sup> / <sub>16</sub> "	<sup>25</sup> / <sub>32</sub> "
05 <b>075671</b> 010 <sup>1)</sup>	9x12	10,0	10-50	8-36	262	17,5	225,0	137	35	24	20	10 5/16"	5 <sup>25</sup> / <sub>64</sub> "	1 <sup>3</sup> / <sub>8</sub> "	5/16"	25/32"

<sup>&</sup>lt;sup>1)</sup> Any presetting which differs from this value, can be set to a desired torque value within the specified metered range upon request. The desired settings can be made in the following units: Nm, kgf. m, lbf. ft., ozf. in., dN. m, kgf. cm, lbf. in, in. oz, cN. m, gf. m, ft. lb, gf. cm, in. lb.

#### Click-Torque XP 3 pre-set adjustable torque wrench for insert tools, 15-100 Nm, 15 Nm







Application: For right and left-handed use

Pre-set torque: 15.0 Nm

**Precision:**  $\pm$  2% of set value, as per DIN EN ISO 6789-1: 2017-07

**Design:** For 9x12 mm interchangeable insert tools; audible and tactile release mechanism when the set torque value is reached

**Handle:** Ergonomic 2-component handle

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm	mm	mm					
05 <b>075672</b> 001	9x12	15,0	15-100	11-74	332	17,5	296,0	137	35	24	20	13 5/64"	5 <sup>25</sup> / <sub>64</sub> "	1 3/8"	15/16"	25/32"
05 <b>075672</b> 010 <sup>1)</sup>	9x12	15,0	15-100	11-74	332	17,5	296,0	137	35	24	20	13 <sup>5</sup> /64"	5 <sup>25</sup> /64"	1 <sup>3</sup> /8"	<sup>15</sup> / <sub>16</sub> "	<sup>25</sup> / <sub>32</sub> "

<sup>1)</sup> Any presetting which differs from this value, can be set to a desired torque value within the specified metered range upon request. The desired settings can be made in the following units: Nm, kgf. m, lbf. ft., ozf. in., dN. m, kgf. cm, lbf. in, in. oz, cN. m, gf. m, ft. lb, gf. cm, in. lb.

#### Click-Torque XP 4 pre-set adjustable torque wrench for insert tools, 20-250 Nm, 20 Nm







**Application:** For right and left-handed use

Pre-set torque: 20.0 Nm

**Precision:**  $\pm$  2% of set value, as per DIN EN ISO 6789-1: 2017-07

Design: For 14x18 mm interchangeable insert tools; audible and tactile release mechanism when the set torque value is reached

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		Nm	Nm	lbf. ft.	mm	mm	mm	mm	mm	mm	mm					
05 <b>075673</b> 001	14x18	20,0	20-250	15-184	457	25,5	430,0	145	41	32	26	17 63/64"	5 45/64"	1 39/64"	1 17/64"	1 <sup>1</sup> / <sub>32</sub> "
05 <b>075673</b> 010 <sup>1)</sup>	14x18	20,0	20-250	15-184	457	25,5	430,0	145	41	32	26	17 63/64"	5 <sup>45</sup> / <sub>64</sub> "	1 39/64"	1 17/64"	1 <sup>1</sup> /32"

<sup>&</sup>lt;sup>1)</sup> Any presetting which differs from this value, can be set to a desired torque value within the specified metered range upon request. The desired settings can be made in the following units: Nm, kgf. m, lbf. ft., ozf. in., dN. m, kgf. cm, lbf. in, in. oz, cN. m, gf. m, ft. lb, gf. cm, in. lb.

 $<sup>^{\</sup>eta}$  Sk = Depth gauge of test attachment to pivot point; lk = Length of holding position to torque measurement point

 $<sup>^{\</sup>circ}$  Sk = Depth gauge of test attachment to pivot point; lk = Length of holding position to torque measurement point

 $<sup>^{\</sup>gamma}$  Sk = Depth gauge of test attachment to pivot point; lk = Length of holding position to torque measurement point







Application: Hexagon screw heads or nuts

**Drive:** 9x12 mm; for torque wrenches of the Click-Torque X and XP series with 9x12 mm holder

Design: Forged, chrome vanadium steel, matt chrome plated; with safety pin

			<b>‡</b>	; ;	5	<u>.</u>	;	
	mm	mm	mm	mm	mm	mm	mm	
05 <b>078600</b> 001	9x12	7	17,5	39,0	22,0	22,0	5,0	
05 <b>078601</b> 001	9x12	8	17,5	39,0	22,0	22,0	5,0	
05 <b>078602</b> 001	9x12	9	17,5	39,0	22,0	22,0	5,0	
05 <b>078603</b> 001	9x12	10	17,5	39,0	22,0	22,0	5,0	
05 <b>078604</b> 001	9x12	11	17,5	39,0	22,0	22,0	5,0	
05 <b>078605</b> 001	9x12	12	17,5	39,0	22,0	22,0	5,0	
05 <b>078606</b> 001	9x12	13	17,5	41,0	24,0	30,0	7,0	
05 <b>078607</b> 001	9x12	14	17,5	41,0	24,0	30,0	7,0	
05 <b>078608</b> 001	9x12	15	17,5	41,0	24,0	30,0	7,0	
05 <b>078609</b> 001	9x12	16	17,5	41,0	24,0	30,0	7,0	
05 <b>078610</b> 001	9x12	17	17,5	41,0	24,0	30,0	7,0	
05 <b>078611</b> 001	9x12	18	17,5	41,0	24,0	30,0	7,0	
05 <b>078612</b> 001	9x12	19	17,5	41,0	24,0	30,0	7,0	

#### 7780 Open end insert, 14x18 mm



A Form 05078670001







D Form

Application: Hexagon screw heads or nuts

Drive: 14x18 mm; for torque wrenches of the Click-Torque X and XP series with 14x18 mm holder

Design:

Forged, chrome vanadium steel, matt chrome plated; with safety pin

			<b>†</b>	<u>;</u>	5	<del>,</del> \$		
	mm	mm	mm	mm	mm	mm	mm	
05 <b>078670</b> 001	14x18	13	25,5	56,0	32,0	30,0	7,0	
05 <b>078671</b> 001	14x18	14	25,5	58,0	33,0	32,0	8,0	
05 <b>078672</b> 001	14x18	15	25,5	58,0	33,0	32,0	8,0	
05 <b>078673</b> 001	14x18	16	25,5	58,0	33,0	32,0	9,0	
05 <b>078674</b> 001	14x18	17	25,5	58,0	33,0	32,0	9,0	
05 <b>078675</b> 001	14x18	18	25,5	58,0	33,0	32,0	9,7	
05 <b>078676</b> 001	14x18	19	25,5	58,0	33,0	32,0	9,7	
05 <b>078677</b> 001	14x18	21	25,5	61,0	36,0	52,0	11,0	
05 <b>078678</b> 001	14x18	22	25,5	61,0	36,0	52,0	11,0	
05 <b>078679</b> 001	14x18	24	27,5	61,0	36,0	52,0	12,0	
05 <b>078680</b> 001	14x18	26	30,0	61,0	36,0	52,0	13,0	
05 <b>078681</b> 001	14x18	27	30,0	61,0	36,0	52,0	13,0	
05 <b>078682</b> 001	14x18	29	30,0	61,0	36,0	52,0	14,0	
05 <b>078683</b> 001	14x18	30	30,0	61,0	36,0	52,0	14,0	
05 <b>078684</b> 001	14x18	32	32,5	61,0	36,0	52,0	14,0	
05 <b>078685</b> 001	14x18	36	32,5	61,0	36,0	52,0	15,0	
05 <b>078686</b> 001	14x18	38	32,5	61,0	36,0	52,0	15,0	
05 <b>078687</b> 001	14x18	41	32,5	61,0	36,0	52,0	15,0	







**C** Form 05078633001



Application: Hexagon screw heads or nuts

**Drive:** 9x12 mm; for torque wrenches of the Click-Torque X and XP series with 9x12 mm holder

**Design:** Forged, chrome vanadium steel, matt chrome plated; with safety pin

			Ö			;©•	•	
	mm	mm	mm	mm	mm	mm	mm	
05 <b>078620</b> 001	9x12	7	17,5	41,0	24,0	22,0	8,0	
05 <b>078621</b> 001	9x12	8	17,5	41,0	24,0	22,0	8,0	
05 <b>078622</b> 001	9x12	9	17,5	41,0	24,0	22,0	8,0	
05 <b>078623</b> 001	9x12	10	17,5	41,0	24,0	22,0	8,0	
05 <b>078624</b> 001	9x12	11	17,5	41,0	24,0	22,0	8,0	
05 <b>078625</b> 001	9x12	12	17,5	44,0	27,0	22,0	11,0	
05 <b>078626</b> 001	9x12	13	17,5	44,0	27,0	22,0	11,0	
05 <b>078627</b> 001	9x12	14	17,5	44,0	27,0	22,0	11,0	
05 <b>078628</b> 001	9x12	15	17,5	44,0	27,0	22,0	11,0	
05 <b>078629</b> 001	9x12	16	17,5	44,0	27,0	22,0	11,0	
05 <b>078630</b> 001	9x12	17	17,5	44,0	27,0	22,0	11,0	
05 <b>078631</b> 001	9x12	18	17,5	44,0	27,0	22,0	11,0	
05 <b>078632</b> 001	9x12	19	17,5	44,0	27,0	22,0	11,0	
05 <b>078633</b> 001	9x12	21	17,5	51,0	34,0	33,0	15,0	

#### 7781 Ring spanner insert, 14x18 mm



A Form 







Application: Hexagon screw heads or nuts

**Drive:** 14x18 mm; for torque wrenches of the Click-Torque X series with 14x18 mm holder

**Design:** Forged, chrome vanadium steel, matt chrome plated; with safety pin

		<b>;</b>			Ö	;	<u>;</u>	
	mm	mm	mm	mm	mm	mm	mm	
05 <b>078690</b> 001	14x18	13	25,5	62,0	37,0	30,0	11,0	
05 <b>078691</b> 001	14x18	14	25,5	62,0	37,0	30,0	11,0	
05 <b>078692</b> 001	14x18	15	25,5	62,0	37,0	30,0	11,0	
05 <b>078693</b> 001	14x18	16	25,5	64,0	39,0	28,0	12,0	
05 <b>078694</b> 001	14x18	17	25,5	64,0	39,0	28,0	12,0	
05 <b>078695</b> 001	14x18	18	25,5	64,0	39,0	28,0	12,0	
05 <b>078696</b> 001	14x18	19	25,5	64,0	39,0	28,0	12,0	
05 <b>078697</b> 001	14x18	21	25,5	64,0	39,0	28,0	12,0	
05 <b>078698</b> 001	14x18	22	25,5	64,0	39,0	28,0	12,0	
05 <b>078699</b> 001	14x18	24	25,5	64,0	39,0	28,0	12,0	
05 <b>078700</b> 001	14x18	27	25,5	81,0	56,0	53,0	21,0	
05 <b>078701</b> 001	14x18	30	25,5	81,0	56,0	53,0	21,0	
05 <b>078702</b> 001	14x18	32	25,5	81,0	56,0	53,0	21,0	
05 <b>078703</b> 001	14x18	34	28,0	81,0	56,0	53,0	21,0	
05 <b>078704</b> 001	14x18	36	28,0	81,0	56,0	53,0	21,0	
05 <b>078705</b> 001	14x18	41	30,0	81,0	56,0	53,0	21,0	

#### 7772 A Ratchet insert, reversible, 9x12 mm







Application: For 1/4" square socket wrench inserts and 1/4" connecting parts with square drive

**Drive:** 9x12 mm; for torque wrenches of the Click-Torque X and XP series with 9x12 mm holder

Design: With reversing ratchet, push-button release, forged, chrome-vanadium steel, matt chrome-plated; with safety pin

		0	<b>*</b>	<b>©</b>	<b>©</b>	;©=	<b>,</b>	
	mm		mm	mm	mm	mm	mm	
05 <b>078635</b> 001	9x12	1/4"	17,5	49,0	32,0	28,0	15,0	

#### 7772 B Ratchet insert, reversible, 9x12 mm







Application: For 3/8" square socket wrench inserts and 3/8" connecting parts with square drive

**Drive:** 9x12 mm; for torque wrenches of the Click-Torque X and XP series with 9x12 mm holder

Design: With reversing ratchet, push-button release, forged, chrome-vanadium steel, matt chrome-plated; with safety pin

		0	<b>*</b>	<b>*</b>	<b>Ö</b> >	<b>;</b> ©=	<b>†</b>					
	mm		mm	mm	mm	mm	mm					
05 <b>078636</b> 001	9x12	3/8"	17,5	52,0	35,0	35,0	21,0					

#### 7772 C Ratchet insert, reversible, 9x12 mm







**Application:** For 1/2" square socket wrench inserts and 1/2" connecting parts with square drive

**Drive:** 9x12 mm; for torque wrenches of the Click-Torque X and XP series with 9x12 mm holder

**Design:** With reversing ratchet, push-button release, forged, chrome-vanadium steel, matt chrome-plated; with safety pin

		0	<b>*</b>	<b>©</b>	<b>©</b> =	;©=	<u></u>
	mm		mm	mm	mm	mm	mm
05 <b>078637</b> 001	9x12	1/2"	20,0	58,0	41,0	42,0	23,0

#### 7782 C Ratchet insert, reversible, 14x18 mm







Application: For 1/2" square socket wrench inserts and 1/2" connecting parts with square drive

**Drive:** 14x18 mm; for torque wrenches of the Click-Torque X and XP series with 14x18 mm holder

**Design:** With reversing ratchet, push-button release, forged, chrome-vanadium steel, matt chrome-plated; with safety pin

		0	<b>*</b>	<b>©</b>	<b>©</b> =	<u>,</u> ©=	<del>,</del> —
	mm		mm	mm	mm	mm	mm
05 <b>078707</b> 001	14x18	1/2"	20,0	66,0	41,0	42,0	23,0

#### 7782 E Ratchet insert, reversible, 14x18 mm







Application: For 3/4" square socket wrench inserts and 3/4" connecting parts with square drive

**Drive:** 14x18 mm; for torque wrenches of the Click-Torque X and XP series with 14x18 mm holder

Design: With reversing ratchet, push-button release, forged, chrome-vanadium steel, matt chrome-plated; with safety pin

		0	<b>*</b>	<b>©</b>	Ö	<b>;</b> ©=	<b>;</b>	
	mm		mm	mm	mm	mm	mm	
05 <b>078708</b> 001	14x18	3/4"	30,0	90,0	65,0	65,0	36,0	

#### 7773 A Square drive insert, 9x12 mm





**Application:** For 1/4" square socket wrench inserts and 1/4" connecting parts with square drive **Drive:** 9x12 mm; for torque wrenches of the Click-Torque X and XP series with 9x12 mm holder

**Design:** Forged, chrome-vanadium steel, matt chrome-plated; with safety pin

		0					•	
1 '	mm		mm	mm	mm			
05 <b>078200</b> 001	9x12	1/4"	17,5	44,0	28,0	21,0	14,0	

#### 7773 B Square drive insert, 9x12 mm





**Application:** For 3/s" square socket wrench inserts and 3/s" connecting parts with square drive **Drive:** 9x12 mm; for torque wrenches of the Click-Torque X and XP series with 9x12 mm holder

**Design:** Forged, chrome-vanadium steel, matt chrome-plated; with safety pin

		0										
	mm		mm	mm	mm							
05 <b>078205</b> 001	9x12	3/8"	17,5	44,0	28,0	21,0	14,0					

#### 7773 C Square drive insert, 9x12 mm





**Application:** For  $\frac{1}{2}$ " square socket wrench inserts and  $\frac{1}{2}$ " connecting parts with square drive **Drive:** 9x12 mm; for torque wrenches of the Click-Torque X and XP series with 9x12 mm holder

**Design:** Forged, chrome-vanadium steel, matt chrome-plated; with safety pin

		0						
	mm		mm	mm	mm	mm	mm	
05 <b>078210</b> 001	9x12	1/2"	17,5	44,0	28,0	21,0	14,0	





**Application:** For 1/2" square socket wrench inserts and 1/2" connecting parts with square drive

**Drive:** 14x18 mm; for torque wrenches of the Click-Torque X and XP series with 14x18 mm holder

**Design:** Forged, chrome-vanadium steel, matt chrome-plated; with safety pin

		0				<b>,</b>		
	mm		mm	mm	mm			
05 <b>078345</b> 001	14x18	1/2"	25,5	65,0	40,0	30,0	18,0	

#### 7783 E Push-through square insert tool, 14x18 mm





Application: For 3/4" square socket wrench inserts and 3/4" connecting parts with square drive

**Drive:** 14x18 mm; for torque wrenches of the Click-Torque X and XP series with 14x18 mm holder

Design: With push-through square with ball lock, forged, chrome-vanadium steel, matt chrome-plated; with safety pin

		0				<b>,</b>	•					
	mm		mm	mm	mm	mm	mm					
05 <b>078710</b> 001	14x18	3/4"	25,5	70,0	45,0	40,0	25,0					

#### 7774/1 Bit adapter insert, 1/4", 9x12 mm





Application: Suitable for 1/4" DIN ISO 1173-C 6,3 hexagon insert bits and Wera Series 1

**Drive:** 9x12 mm; for torque wrenches of the Click-Torque X and XP series with 9x12 mm holder

**Design:** Forged, chrome-vanadium steel, matt chrome-plated; with safety pin

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	mm		mm	mm	mm	mm	mm
05 <b>078640</b> 001	9x12	1/4"	17,5	42,0	25,0	22,0	12,5

#### 7774/2 Bit adapter insert, 5/16", 9x12 mm





Application: Suitable for 5/16" DIN ISO 1173-E 8 hexagon insert bits and Wera Series 2

**Drive:** 9x12 mm; for torque wrenches of the Click-Torque X and XP series with 9x12 mm holder

 $\textbf{Design:} \qquad \text{Forged, chrome-vanadium steel, matt chrome-plated; with safety pin}$ 

			<b>Ö</b> •		Ţ.	<b>,©</b>	;	
	mm		mm	mm	mm	mm	mm	
05 <b>078641</b> 001	9x12	5/16"	17,5	42,0	25,0	22,0	12,5	





Application: Suitable for 5/16" DIN ISO 1173-E 8 hexagon insert bits and Wera Series 2

**Drive:** 14x18 mm; for torque wrenches of the Click-Torque X and XP series with 14x18 mm holder

**Design:** Forged, chrome-vanadium steel, matt chrome-plated; with safety pin

		<b>O</b>		Ċ,	Ö	<b>(O)</b>	•				
	mm		mm	mm	mm	mm	mm				
05 <b>078642</b> 001	14x18	5/16"	25,5	58,0	33,0	30,0	13,0				

#### 7776 External TORX® insert, 9x12 mm



A Form

05078660001 05078661001 05078662001 05078663001



B Form

05**078664**001

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**Application:** External TORX® screws

**Drive:** 9x12 mm; for torque wrenches of the Click-Torque X and XP series with 9x12 mm holder

**Design:** Forged, chrome-vanadium steel, matt chrome-plated; with safety pin

				Ö		<u>,(()</u>	<del>;</del>	
	mm		mm	mm	mm	mm	mm	
05 <b>078660</b> 001	9x12	TX 6	17,5	40,0	23,0	22,0	8,0	
05 <b>078661</b> 001	9x12	8 XT	17,5	40,0	23,0	22,0	8,0	
05 <b>078662</b> 001	9x12	TX 10	17,5	40,0	23,0	22,0	8,0	
05 <b>078663</b> 001	9x12	TX 12	17,5	40,0	23,0	22,0	8,0	
05 <b>078664</b> 001	9x12	TX 14	17,5	45,0	28,0	22,0	11,0	

#### 7786 External TORX® insert, 14x18 mm



A Form

05**078714**001 05**078715**001



B Form

05**078716**001 05**078717**001



**Application:** External TORX® screws

**Drive:** 14x18 mm; for torque wrenches of the Click-Torque X and XP series with 14x18 mm holder

**Design:** Forged, chrome-vanadium steel, matt chrome-plated; with safety pin

				١	(C)	<b>(</b>	<u>†</u>	
<u> </u>	mm		mm	mm	mm	mm	mm	
05 <b>078714</b> 001	14x18	TX 14	25,5	37,0	62,0	30,0	11,0	
05 <b>078715</b> 001	14x18	TX 18	25,5	37,0	62,0	30,0	11,0	
05 <b>078716</b> 001	14x18	TX 20	25,5	40,0	65,0	32,0	12,0	
05 <b>078717</b> 001	14x18	TX 24	25,5	40,0	65,0	32,0	12,0	

#### 7775 Open ring spanner insert, 9x12 mm



A Form



B Form

05**078656**001 05**078657**001 05**07865**8001



Application: Hexagon screw heads or nuts

**Drive:** 9x12 mm; for torque wrenches of the Click-Torque X and XP series with 9x12 mm holder

**Design:** Forged, chrome vanadium steel, matt chrome plated; with safety pin

			<b>:</b>	Ċ	iC	<u></u>	<del>•</del>	
	mm	mm	mm	mm	mm	mm	mm	
05 <b>078650</b> 001	9x12	10	17,5	44,0	27,0	22,0	11,0	
05 <b>078651</b> 001	9x12	11	17,5	44,0	27,0	22,0	11,0	
05 <b>078652</b> 001	9x12	12	17,5	44,0	27,0	22,0	11,0	
05 <b>078653</b> 001	9x12	13	17,5	44,0	27,0	22,0	11,0	
05 <b>078654</b> 001	9x12	14	17,5	44,0	27,0	22,0	11,0	
05 <b>078655</b> 001	9x12	17	17,5	44,0	27,0	22,0	11,0	
05 <b>078656</b> 001	9x12	18	17,5	49,0	32,0	33,0	15,0	
05 <b>078657</b> 001	9x12	19	17,5	49,0	32,0	33,0	15,0	
05 <b>078658</b> 001	9x12	22	17,5	49,0	32,0	33,0	15,0	

#### 7779/1 Adapter insert, 9x12 mm





**Application:** For the use of square plug-in tools 14x18 mm in torque wrenches with internal square 9x12 mm

**Drive:** 9x12 mm; for torque wrenches of the Click-Torque X and XP series with 9x12 mm holder

**Design:** Forged, chrome vanadium steel, matt chrome plated; with safety pin

			••	•••	<b>.</b>	<b>;</b>
	mm	mm	mm	mm	mm	mm
05 <b>078666</b> 001	9x12	14x18	49,0	33,0	32,0	26,0

#### 7779/2 Adapter insert, 14x18 mm





Application: For the use of square plug-in tools 9x12 mm in torque wrenches with internal square 14x18 mm

**Drive:** 14x18 mm; for torque wrenches of the Click-Torque X and XP series with 14x18 mm holder

**Design:** Forged, chrome vanadium steel, matt chrome plated; with safety pin

			••	•••	<b></b>	;
	mm	mm	mm	mm	mm	mm
05 <b>078667</b> 001	14x18	9x12	52,0	27,0	28,0	21,0





Application: For welding on specifically required tools

**Drive:** 9x12 mm; for torque wrenches of the Click-Torque X and XP series with 9x12 mm holder

**Design:** Forged, phosphated, with safety pin

			٠	<b>,</b>	;:	*	,		
	mm	mm	mm	mm	mm				
05 <b>078720</b> 001	9x12	24,0	8,0	22,0	14,0				

#### 7790/2 Push-fit weld-on adapter, 14x18 mm



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Application: For welding on specifically required tools

**Drive:** 14x18 mm; for torque wrenches of the Click-Torque X and XP series with 14x18 mm holder

**Design:** Forged, phosphated, with safety pin

			٦	<b>,</b>	::						
	mm	mm	mm	mm	mm						
05 <b>078721</b> 001	14x18	38,0	13,0	31,0	22,0						

#### Push-fit weld-on adapter

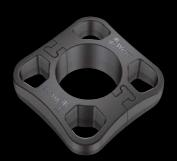


For welding on specifically required tools; for torque wrenches of the Click-Torque X and XP series.

Welding should ideally be carried out by a specialist welding company.

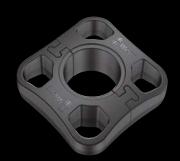


#### 7762 Click-Torque collar M3



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#### 7761 Click-Torque collar M4



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Click-Torque collar as an accessory for Click-Torque Torque wrenches B 1, B 2, C 1, C 2, C 3, C 4, X 2, X 3, X 4, X 5, XP 4, Click-Torque Push R/L C 2 and Click-Torque Push R/L C 3.

	mm	mm	mm	
05 <b>078709</b> 001	55,0	55,0	21,5	

Click-Torque collar as an accessory for Click-Torque Torque wrenches C 5 and X  $6.\,$ 

	mm	mm	mm	
05 <b>078706</b> 001	55,0	55,0	21,5	

#### 7763 Click-Torque collar M5





Click-Torque collar as an accessory for Click-Torque Torque wrench E 1 and Click-Torque Push R/L E 1.

	mm	mm	mm	
05 <b>078711</b> 001	73,0	73,0	27,0	

#### Click-Torque collar



The Click-Torque collar is placed around the tube of the Wera Click-Torque torque wrench. It prevents the handle from touching the ground. Dirt and damage are avoided. Also serves as "anti-roll protection".





#### **Adjustable Torque Screwdrivers**



Wera's adjustable torque screwdrivers allow variable torque settings with maximum precision and ensure that the user gets the very best results in the familiar Wera design with superior ergonomics.



#### Simple setting



Simple setting of the required torque by hand.

#### Easy-to-read



Easy-to-read scale value.

#### Attachable magnifying glass



Articles 7430, 7431 and 7432 all come with a magnifying glass. This can be easily attached on to the scale, dramatically improving visibility.

## Series 7400 Kraftform adjustable torque screwdrivers (0.1-3.0 Nm) with Rapidaptor quick-release chuck













**Application:** Suitable for <sup>1</sup>/<sub>4</sub>" DIN ISO 1173-C 6.3 and E 6.3 hexagon insert bits and Wera Series 1 and 4

**Design:** Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and single-hand technology

**Accuracy:** ±6 % (DIN EN ISO 6789). Numerical torque valuescale. Reliable slipping mechanism and acoustic signal when reaching

the set torque.

Handle: Kraftform with non-roll feature, multi-component

+							
				<del> <u> </u>- - -</del>	Ω;	P.	1,
	Art.No.		Nm	Nm	mm	mm	
05 <b>074770</b> 001 <sup>1)</sup>	7430	1/4"	0,10-0,34	0,015	89	142	5 <sup>7</sup> /16"
05 <b>074772</b> 001 <sup>1)</sup>	7431	1/4"	0,30-1,00	0,05	89	142	5 <sup>7</sup> /16"
05 <b>074774</b> 001 <sup>1)</sup>	7432	1/4"	0,90-1,50	0,05	89	142	5 <sup>7</sup> / <sub>16</sub> "
05 <b>074700</b> 001	7440	1/4"	0,3-1,2	0,05	105	155	6"
05 <b>074701</b> 001	7441	1/4"	1,2-3,0	0,10	105	155	6"

<sup>1)</sup> With attachable magnifying glass, dramatically improving visibility.

## Series 7400 Kraftform adjustable torque screwdrivers (2.5-29.0 in. lbs.) with Rapidaptor quick-release chuck















Application: Suitable for  $^1\!/_4"$  DIN ISO 1173-C 6.3 and E 6.3 hexagon insert bits and Wera Series 1 and 4

**Design:** Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and single hand technology

single-hand technology

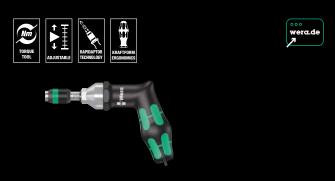
Accuracy: ±6 % (DIN EN ISO 6789). Numerical torque value scale. Reli-

able slipping mechanism and acoustic signal when reaching the set torque.

**Handle:** Kraftform with non-roll feature, multi-component

•						
			<del>   </del>   <u>- </u>	<u>+</u>   Ω;	1,	1,
	Art.No.		in. lbs. in. lbs	. mm	mm	
05 <b>074710</b> 001	7445	1/4"	2,5-11,5 0,5	105	155	6"
05 <b>074711</b> 001	7446	1/4"	11,0-29,0 1,0	105	155	6"

# Series 7400 Kraftform pistol handle, adjustable torque screwdrivers (3.0-8.8 Nm) with Rapidaptor quick-release chuck



Application: Suitable for  $^{1}/_{4}$ " DIN ISO 1173-C 6.3 and E 6.3 hexagon insert

bits and Wera Series 1 and 4

**Design:** Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and

single-hand technology

**Accuracy:**  $\pm 6$  % (DIN EN ISO 6789). Numerical torque value scale. Reli-

able slipping mechanism and acoustic signal when reaching

the set torque.

Handle: Kraftform pistol grip, multi-component

		•		<del> <u> </u></del>		٠-(١)	-5);
	Art.No.		Nm	Nm	mm	mm	
05 <b>074702</b> 001	7442	1/4"	3,0-6,0	0,25	150	100	4"
05 <b>074705</b> 001	7443	1/4"	4,0-8,8	0,40	150	100	4"

# Series 7400 Kraftform pistol handle, adjustable torque screwdrivers (25.0-55.0 in. lbs.) with Rapidaptor quick-release chuck



Application: Suitable for 1/4" DIN ISO 1173-C 6.3 and E 6.3 hexagon insert bits and Word Series 1 and 4

bits and Wera Series 1 and 4

**Design:** Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and

single-hand technology

Accuracy: ±6 % (DIN EN ISO 6789). Numerical torque value scale. Reli-

able slipping mechanism and acoustic signal when reaching

the set torque.

Handle: Kraftform pistol grip, multi-component

		<b>•</b>		<del> <u> </u> </del>	- T	a5);	
	Art.No.		in. lbs.	in. lbs.	mm	mm	
05 <b>074712</b> 001	7447	1/4"	25,0-55,0	2,5	150	100	4"

#### Assembly sets for tyre control systems



Suitable for all leading system suppliers like Alligator, Beru, CUB, Herth & Buss, Schrader, VDO/Conti. Including adjustable and pre-set torque tools, colour-coded valve insertion tool and valve dolly. The robust foam insert provides for a practical arrangement system.

#### 7443/12 Assembly set for tyre pressure control systems













Suitable for all leading system suppliers such as Alligator, Beru, CUB, Herth & Buss, Schrader, VDO/Conti.

1 adjustable torque screwdriver, pistol handle, 4.0-8.8 Nm; 1 pre-set torque screwdriver 3.3 Nm  $\,$ 

1 pre-set torque screwdriver 1.4 Nm TX 10; 1 pre-set torque screwdriver 1.25 Nm TX 10; 1 valve dolly; 1 bit 867/4 HF TX 15 x 50 mm, with holding function for TORX® screws: 1 bit 867/4 HF TX 20 x 50 mm, with holding function for TORX® screws; 1 socket 790 A/50 SW 11.0 x 50 mm 1 socket 790 A/50 SW 12.0 x 50 mm; 1 adaptor 870/1; ¼" hexagon to ¼" square; 1 valve insertion tool, pre-set torque: 0.25 Nm; 1 valve insertion tool, pre-set torque: 0.45 Nm.

Practically arranged in a robust foam insert.

05 <b>074746</b> 001		
•	7400 pistol grip	1x 7443, 4,0-8,8 Nm
•	Series 7400 Kraftform torque screwdrivers with a fac- tory pre-set measurement value	1x 7464, 3,3 Nm, 3,0-6,0 Nm
0	300 TX	1x TX 10x1,25; 1x TX 10x1,4
•	790 A/50	1x 11,0x50,0; 1x 12,0x50,0
0	867/4 TORX® HF	1x TX 15x50; 1x TX 20x50
00	870/1	1x <sup>1</sup> / <sub>4</sub> "x25 <sup>1)</sup>
•	300 V	1x 0,25; 1x 0,45
0	327	1x 32x70

<sup>1)</sup> With friction ball; for manual nut spinner sockets

#### 7440/41/42 Kraftform torque screwdriver set 0.3-6.0 Nm



















05 <b>074739</b> 001		
•	7400	1x 7440, 0,3-1,2 Nm; 1x 7441, 1,2-3,0 Nm
•	7400 pistol grip	1x 7442, 3,0-6,0 Nm
0	867/1 TZ TORX®	1x TX 6x25; 1x TX 7x25; 1x TX 8x25; 1x TX 9x25; 1x TX 10x25; 1x TX 15x25; 1x TX 20x25; 1x TX 25x25; 1x TX 30x25
0	867/1 IP TORX PLUS®	1x 6 IPx25; 1x 7 IPx25; 1x 8 IPx25; 1x 9 IPx25; 1x 10 IPx25; 1x 15 IPx25; 1x 20 IPx25; 1x 25 IPx25; 1x 30 IPx25
0	840/1 Z	1x 2,0x25; 1x 2,5x25; 1x 3,0x25; 1x 4,0x25; 1x 5,0x25; 1x 6,0x25

#### 7445/46/47 Kraftform torque screwdriver set 2.5-55.0 in.lbs.

















0000404004		
05 <b>350451</b> 001		
•	7400 Imperial	1x 7445, 2,5-11,5 in, lbs,;
		1x 7446, 11,0-29,0 in, lbs,
	7400 Imperial pistol grip	1x 7447, 25,0-55,0 in, lbs,
0	867/1 TZ	1x TX 6x25; 1x TX 7x25; 1x TX 8x25;
	TORX®	1x TX 9x25; 1x TX 10x25; 1x TX 15x25;
		1x TX 20x25; 1x TX 25x25; 1x TX 30x25
0	867/1 IP TORX	1x 6 IPx25; 1x 7 IPx25; 1x 8 IPx25; 1x 9 IPx25;
	PLUS®	1x 10 IPx25; 1x 15 IPx25; 1x 20 IPx25;
		1x 25 IPx25; 1x 30 IPx25
0	840/1 Z	1x 2,0x25; 1x 2,5x25; 1x 3,0x25; 1x 4,0x25;
	0.10/1.2	1x 5,0x25; 1x 6,0x25

## systems









7443/61/9 Assembly set for tyre pressure control





#### 7440/41 Kraftform torque screwdriver set 0.3-3.0 Nm



















05 <b>074738</b> 001		
•	7400	1x 7440, 0,3-1,2 Nm; 1x 7441, 1,2-3,0 Nm
0	867/1 TZ TORX®	1x TX 6x25; 1x TX 7x25; 1x TX 8x25; 1x TX 9x25; 1x TX 10x25; 1x TX 15x25; 1x TX 20x25; 1x TX 25x25; 1x TX 30x25
0	867/1 IP TORX PLUS®	1x 6 IPx25; 1x 7 IPx25; 1x 8 IPx25; 1x 9 IPx25; 1x 10 IPx25; 1x 15 IPx25; 1x 20 IPx25; 1x 25 IPx25; 1x 30 IPx25
0	840/1 Z	1x 2,0x25; 1x 2,5x25; 1x 3,0x25; 1x 4,0x25; 1x 5,0x25; 1x 6,0x25

05 <b>074745</b> 001		
•	Series 7400 Kraftform torque screwdrivers with a fac- tory pre-set measurement value	1x 7461, 1,2 Nm, 1,2-3,0 Nm <sup>1)</sup>
•	7400 pistol grip	1x 7443, 4,0-8,8 Nm
0	300 TX	1x TX 10x1,4
00	870/1	1x <sup>1</sup> / <sub>4</sub> "x25 <sup>2)</sup>
•	790 A/50	1x 11,0x50,0; 1x 12,0x50,0
0	867/4 TORX® HF	1x TX 15x50; 1x TX 20x50
0	327	1x 32x70

 $<sup>^{\</sup>circ}$  The preset torque can be changed. However, this requires the use of special tools and Torque Test Equipment. Please contact the Wera Torque Service.

<sup>2)</sup> With friction ball; for manual nut spinner sockets

## 889/4/1 F Rapidaptor free-running bit holder for torque screwdrivers with pistol handle



**Tip:** Suitable for bits with 1/4"- external hexagon drive as per DIN ISO 1173-C 6.3 and E 6.3 and Wera connection series 1 and 4

Design: With free-running feature for particularly quick return movement, without having to remove the screwdriver when tightening screws. Especially suitable for the applications with Wera torque screwdrivers with pistol handle in the 7400 range. Rapidaptor technology with rapid-in, rapid-out, rapid-spin, chuck-all and single-hand functions, with strong permanent magnet

Drive: 1/4"-hexagon, suitable for mounting as per DIN ISO 1173-F 6.3

		Β,	θ,	0	Ø	
		mm			mm	
05 <b>052501</b> 001	1/4"	64	2 33/64"	1/4"	16,5	

7400 series Kraftform Torque screwdrivers, with factory pre-set value (0.1-1.5 Nm) and Rapidaptor quick-release chuck, handle size 89 mm



**Application:** Suitable for 1/4" DIN ISO 1173-C 6.3 and E 6.3 hexagon

insert bits and Wera Series 1 and 4

**Design:** Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and

single-hand technology

Pre-set torque: 0.1 Nm, 0.3 Nm, 0.9 Nm

**Accuracy:**  $\pm$  6% (DIN EN ISO 6789). Reliable slipping mechanism and

acoustic signal when reaching the set torque.

**Handle:** Kraftform with non-roll feature, multi-component

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			~	<del>   </del>	Ω;	₽;	j,
	Art.No.		Nm	Nm	mm	mm	
05 <b>074790</b> 001 <sup>1</sup>	7450	1/4"	0,1	0,1-0,34	89	133	5 <sup>1</sup> / <sub>4</sub> "
05 <b>074792</b> 001 <sup>1</sup>	7451	1/4"	0,3	0,3-1,0	89	133	5 <sup>1</sup> / <sub>4</sub> "
05 <b>074794</b> 001 <sup>1</sup>	7452	1/4"	0,9	0,9-1,5	89	133	5 1/4"

<sup>&</sup>lt;sup>1)</sup> The preset torque can be changed. However, this requires the use of special tools and Torque Test Equipment. Please contact the Wera Torque Service.

#### 889/4/1 F Rapidaptor free-running bit holder



Escpecially for applications with Wera torque screwdrivers with pistol handle for fast and ergonomic working.

#### The free-running feature



The free-running feature allows for particularly quick return movement without having to remove the screwdriver when tightening screws.

#### Magnetic



Magnetic bit holder for easier application of the screw.

#### **Unlimited torque**



Unlimited torque for loosening seized screws.

#### Kraftform handle



Multi-component Kraftform handle with hard and soft zones for fast working speeds and protecting the palm of the hand.

# 7400 series Kraftform Torque screwdrivers, with factory pre-set value (0.3-3.0 Nm) and Rapidaptor quick-release chuck, handle size 105 mm



**Application:** Suitable for  $^{1}/_{4}$ " DIN ISO 1173-C 6.3 and E 6.3 hexagon

insert bits and Wera Series 1 and 4

**Design:** Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and

single-hand technology

Pre-set torque: 0.3 Nm, 1.2 Nm

**Accuracy:**  $\pm$  6% (DIN EN ISO 6789). Reliable slipping mechanism and

acoustic signal when reaching the set torque.

**Handle:** Kraftform with non-roll feature, multi-component

•							
			~		0,	1;	1
	Art.No.		Nm	Nm	mm	mm	
05 <b>074715</b> 001 <sup>1)</sup>	7460	1/4"	0,3	0,3-1,2	105	155	6"
05 <b>074716</b> 001 <sup>1)</sup>	7461	1/4"	1,2	1,2-3,0	105	155	6"

<sup>&</sup>lt;sup>1)</sup> The preset torque can be changed. However, this requires the use of special tools and Torque Test Equipment. Please contact the Wera Torque Service.

# 7400 series Kraftform Torque screwdrivers, with factory pre-set value (3.0-8.8 Nm) and Rapidaptor quick-release chuck, pistol handle



Application: Suitable for 1/4" DIN ISO 1173-C 6.3 and E 6.3 hexagon

insert bits and Wera Series 1 and 4

**Design:** Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and

single-hand technology

Pre-set torque: 3.0 Nm, 4.0 Nm

Accuracy:  $\pm 6\%$  (DIN EN ISO 6789). Reliable slipping mechanism and

acoustic signal when reaching the set torque.

**Handle:** Kraftform pistol grip, multi-component

		•	~	<del>   </del>	<b>~</b>	<b>-5</b> ;	-5	<b>-5</b> ;
	Art.No.		Nm	Nm	mm	mm		
05 <b>074717</b> 001 <sup>1)</sup>	7462	1/4"	3,0	3,0-6,0	150	100	6"	4"
05 <b>074728</b> 001 <sup>1)</sup>	7463	1/4"	4,0	4,0-8,8	150	100	6"	4"

<sup>&</sup>lt;sup>1)</sup> The preset torque can be changed. However, this requires the use of special tools and Torque Test Equipment. Please contact the Wera Torque Service.

7400 Imperial series Kraftform Torque screwdrivers, with factory pre-set value (2.5-29.0 in. lbs.) and Rapidaptor quick-release chuck, handle size 105 mm



**Application:** Suitable for 1/4" DIN ISO 1173-C 6.3 and E 6.3 hexagon

insert bits and Wera Series 1 and 4

**Design:** Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and

single-hand technology

Pre-set torque: 2.5 in.lbs., 11.0 in.lbs.

**Accuracy:**  $\pm 6\%$  (DIN EN ISO 6789). Reliable slipping mechanism and

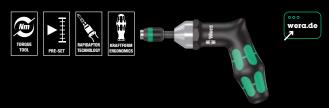
acoustic signal when reaching the set torque.

**Handle:** Kraftform with non-roll feature, multi-component

			~		Ω;	<b>!</b> ,	1,
	Art.No.		in. Ibs.	in. lbs.	mm	mm	
05 <b>074720</b> 001 <sup>1)</sup>	7465	1/4"	2,5	2,5-11,5	105	155	6"
05 <b>074722</b> 001 <sup>1)</sup>	7466	1/4"	11,0	11,0-29,0	105	155	6"

<sup>&</sup>lt;sup>1)</sup> The preset torque can be changed. However, this requires the use of special tools and Torque Test Equipment. Please contact the Wera Torque Service.

# 7400 Imperial series Kraftform Torque screwdrivers, with factory pre-set value (25.0-55.0 in. lbs.) and Rapidaptor quick-release chuck, pistol handle



Application: Suitable for 1/4" DIN ISO 1173-C 6.3 and E 6.3 hexagon

insert bits and Wera Series 1 and 4

**Design:** Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and

single-hand technology

Pre-set torque: 25.0 in. lbs.

**Accuracy:**  $\pm 6\%$  (DIN EN ISO 6789). Reliable slipping mechanism and

acoustic signal when reaching the set torque.

**Handle:** Kraftform pistol grip, multi-component

		•	~	<del>   </del>	-5		<b>~</b> 5)	-J;
	Art.No.		in. lbs.	in. lbs.	mm	mm		
05 <b>074721</b> 001 <sup>1)</sup>	7467	1/4"	25,0	25,0-55,0	150	100	6"	4"

<sup>&</sup>lt;sup>9</sup> The preset torque can be changed. However, this requires the use of special tools and Torque Test Equipment. Please contact the Wera Torque Service.



#### Customised pre-setting



The pre-set torque screwdrivers 7400, 1460, 1461 with a pre-set torque value can be set to any value within the specified metered range in the test laboratory.

#### Series 7400 Kraftform torque screwdrivers with a customised factory pre-set measurement value, handle size 89 mm



Suitable for  $^{1}\!/_{\!4}{}^{\!+}$  DIN ISO 1173-C 6.3 and E 6.3 hexagon insert bits and Wera Series 1 and 4 **Application:** 

Design: Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and

single-hand technology

Pre-set torque: Adjustable to customer requirements within the specified

measurement range

 $\pm$  6% (DIN EN ISO 6789). Reliable slipping mechanism and **Accuracy:** 

acoustic signal when reaching the set torque.

**Handle:** Kraftform with non-roll feature, multi-component

•							
			<del>   </del>	Ω,	1,	1,	
	Art.No.		Nm	mm	mm		
05 <b>074790</b> 010	7450	1/4"	0,1-0,34	89	133	5 <sup>1</sup> / <sub>4</sub> "	
05 <b>074792</b> 010	7451	1/4"	0,3-1,0	89	133	5 <sup>1</sup> / <sub>4</sub> "	
05 <b>074794</b> 010	7452	1/4"	0,9-1,5	89	133	5 <sup>1</sup> / <sub>4</sub> "	

 $<sup>^{\</sup>circ}$  The desired settings can be made in the following units: Nm, kgf. m, lbf. ft., ozf. in., dN. m, kgf. cm, lbf. in, in. oz, cN. m, gf. m, ft. lb, gf. cm, in. lb.

#### Series 7400 Kraftform torque screwdrivers with a customised factory pre-set measurement value, handle size 105 mm



**Application:** Suitable for 1/4" DIN ISO 1173-C 6.3 and E 6.3 hexagon

insert bits and Wera Series 1 and 4

Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and Design:

single-hand technology

Pre-set torque: Adjustable to customer requirements within the specified

measurement range

± 6% (DIN EN ISO 6789). Reliable slipping mechanism and Accuracy:

acoustic signal when reaching the set torque.

Handle: Kraftform with non-roll feature, multi-component

•							
				Q;	1;	1:	
	Art.No.		Nm	mm	mm		
05 <b>074715</b> 010	7460	1/4"	0,3-1,2	105	155	6"	
05 <b>074716</b> 010	7461	1/4"	1,2-3,0	105	155	6"	

The desired settings can be made in the following units: Nm, kgf. m, lbf. ft., ozf. in., dN. m, kgf. cm, lbf. in, in. oz, cN. m, gf. m, ft. lb, gf. cm, in. lb.

#### Series 7400 Imperial Kraftform torque screwdrivers with a customised factory pre-set measurement value, handle size 105 mm



Suitable for  $^{1}/_{4}$ " DIN ISO 1173-C 6.3 and E 6.3 hexagon Application:

insert bits and Wera Series 1 and 4

Design: Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and

single-hand technology

Pre-set torque: Adjustable to customer requirements within the specified

measurement range

 $\pm$  6% (DIN EN ISO 6789). Reliable slipping mechanism and Accuracy:

acoustic signal when reaching the set torque.

**Handle:** Kraftform with non-roll feature, multi-component

				Q;	<b>f</b> ;	₽;	
	Art.No.		in. lbs.	mm	mm		
05 <b>074720</b> 010	7465	1/4"	2,5-11,5	105	155	6"	
05 <b>074722</b> 010	7466	1/4"	11,0-29,0	105	155	6"	

The desired settings can be made in the following units: Nm, kgf. m, lbf. ft., ozf. in., dN, m, kgf. cm, lbf. in, in. oz, cN. m, gf. m, ft. lb, gf. cm, in. lb.

#### Series 7400 Kraftform torque screwdrivers with a customised factory pre-set measurement value, pistol handle



**Application:** Suitable for 1/4" DIN ISO 1173-C 6.3 and E 6.3 hexagon

insert bits and Wera Series 1 and 4

Design: Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and

single-hand technology

Pre-set torque: Adjustable to customer requirements within the specified

measurement range

 $\pm 6$  % (DIN EN ISO 6789). Reliable slipping mechanism and acoustic signal when reaching the set torque. **Accuracy:** 

Handle: Kraftform pistol grip, multi-component

	Art.No.		Nm	mm	mm					
05 <b>074717</b> 010	7462	1/4"	3,0-6,0	150	100	6"	4"			
05 <b>074728</b> 010	7463	1/4"	4,0-8,8	150	100	6"	4"			

<sup>&</sup>quot;The desired settings can be made in the following units: Nm, kgf. m, lbf. ft., ozf. in., dN. m, kgf. cm, lbf. in, in. oz, cN. m, gf. m, ft. lb, gf. cm, in. lb.

#### Series 7400 Imperial Kraftform torque screwdrivers with a customised factory pre-set measurement value, pistol handle



**Application:** Suitable for 1/4" DIN ISO 1173-C 6.3 and E 6.3 hexagon

insert bits and Wera Series 1 and 4

Design: Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and

single-hand technology

**Pre-set torque:** Adjustable to customer requirements within the specified

measurement range

±6 % (DIN EN ISO 6789). Reliable slipping mechanism and Accuracy:

acoustic signal when reaching the set torque.

Handle: Kraftform pistol grip, multi-component

		•		9	-J;	-5	<b>-5</b> ;	
	Art.No.		in. lbs.	mm	mm			
05 <b>074721</b> 010	7467	1/4"	25,0-55,0	150	100	6"	4"	

The desired settings can be made in the following units: Nm, kgf. m, lbf. ft., ozf. in., dN. m, kgf. cm, lbf. in, in. oz, cN. m, gf. m, ft. lb, gf. cm, in. lb.

#### Pre-set, adjustable torque screwdrivers



These torque screwdrivers are supplied with a fixed pre-set torque value. This is ideal for all applications that require constant, identical torque. They feature a pre-set torque range of 0.3 Nm to 4.0 Nm (adjustable between 0.3 Nm - 8.8 Nm), two different handles, measurement accuracy of ± 6 % and Rapidaptor chuck

technology for rapid bit change.

### **Unlimited torque**



Unlimited torque for loosening seized screws.

#### **Excess-load signal**



Distinctly audible and noticeable excess-load signal when the pre-set torque is reached.



#### Single-hand function



Every function of the Rapidator quick-release chuck, such as inserting or releasing bits, can be carried out with one hand. This is faster, more economical and more ergonomic. There are no unnecessary manoeuvres.

#### What are ESD tools?

ESD tools are special tools made of materials that divert static electricity to prevent sudden electrostatic discharge.

They are used to protect sensitive electronic components from electrostatic discharge.

Electrostatic discharges can occur when handling sensitive electronic components, leading to damage or even complete failure.

By using ESD-compliant tools in combination with ESD-compliant workplaces, electronics manufacturers can ensure that their products function reliably and error-free.

1430 ESD Kraftform Micro adjustable torque screwdrivers (0.02-0.11 Nm) with quick-release chuck



Application: Suitable for bits with 4 mm Halfmoon drive (and Wera Serie 9)

and 4 mm HIOS drive (and Wera Series 21)

**Design:** With quick-release chuck for rapid bit change

Accuracy: ± 10%. Numerical torque value scale, audible excess-load

signa

**Handle:** Kraftform Micro with non-roll feature and rotating cap,

multi-component

		<del>                                    </del>			<b>1</b> ,
	Art.No.	Nm	Nm	mm	
05 <b>074802</b> 001 <sup>1)</sup>	1430 ESD	0,02-0,06	0,0025	141	5 7/16"
05 <b>074804</b> 001 1)	1431 ESD	0,05-0,11	0,005	141	5 7/16"

 $^{\rm 1)}$  With attachable magnifying glass, dramatically improving visibility.

1460 ESD Kraftform Micro torque screwdrivers, with factory pre-set value (0.02-0.11 Nm) and quick-release chuck



Application: Suitable for bits with 4 mm Halfmoon drive (and Wera Serie 9) and 4 mm HIOS drive (and Wera Series 21)

**Design:** With quick-release chuck for rapid bit change

Pre-set torque: 0,035 Nm, 0,05 Nm

Accuracy: ± 10%. Reliable slipping mechanism and acoustic signal

when reaching the set torque.

**Handle:** Kraftform Micro with non-roll feature and rotating cap,

multi-component

		~		1;	Ð;	
	Art.No.	Nm	Nm	mm		
05 <b>074800</b> 001 <sup>1)</sup>	1460 ESD	0,035	0,02-0,06	131	5 <sup>1</sup> / <sub>4</sub> "	
05 <b>074810</b> 001 <sup>1)</sup>	1461 ESD	0,050	0,05-0,11	131	5 <sup>1</sup> / <sub>4</sub> "	

The preset torque can be changed. However, this requires the use of special tools and Torque Test Equipment. Please contact the Wera Torque Service.





#### Simple setting



Simple setting of the required torque by hand.



#### **High protection**



The electric surface resistance of the Wera ESD material is  $\leq 10^9$  ohm. This securely protects components against electrostatic energy and associated damage.

1460 ESD Kraftform Micro torque screwdrivers with a customised factory pre-set measurement value with quick-release chuck

















**Application:** Suitable for bits with 4 mm Halfmoon drive (and Wera Serie 9) and 4 mm HIOS drive (and Wera Series 21)

Design: With quick-release chuck for rapid bit change

Pre-set torque: Adjustable to customer requirements within the specified

measurement range

 $\pm\ 10\%.$  Reliable slipping mechanism and acoustic signal **Accuracy:** 

when reaching the set torque.

Handle: Kraftform Micro with non-roll feature and rotating cap,

multi-component

		Ì,	<b>]</b> ,
	Art.No. Nm	mm	
05 <b>074800</b> 010	1460 ESD 0,02-0,06	131	5 1/4"
05 <b>074810</b> 010	1461 ESD 0,05-0,11	131	5 1/4"

The desired settings can be made in the following units: Nm, kgf. m, lbf. ft., ozf. in., dN. m, kgf. cm, lbf. in, in. oz, cN. m, gf. m, ft. lb, gf. cm, in. lb.

Series 7400 ESD Kraftform adjustable torque screwdrivers (0.1-3.0 Nm) with Rapidaptor quickrelease chuck















Application: Suitable for  $^1/_4{}^{\shortparallel}$  DIN ISO 1173 C 6.3 and E 6.3 hexagon insert bits and Wera Series 1 and 4

Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and Design: single-hand technology, non-magnetic

**Accuracy:** ±6 % (DIN EN ISO 6789). Numerical torque value scale. Reliable slipping mechanism and acoustic signal when reaching the set torque.

Handle: Kraftform with non-roll feature, multi-component

•								
					<del> <u> </u>- - -</del>	Ω;	1,	1,
		Art.No.		Nm	Nm	mm	mm	
05 <b>074780</b> 001	1)	7430 ESD	1/4"	0,10-0,34	0,015	89	142	5 7/16"
05 <b>074782</b> 001	1)	7431 ESD	1/4"	0,30-1,00	0,05	89	142	5 <sup>7</sup> / <sub>16</sub> "
05 <b>074784</b> 001	1)	7432 ESD	1/4"	0,90-1,50	0,05	89	142	5 <sup>7</sup> / <sub>16</sub> "
05 <b>074730</b> 001		7440 ESD	1/4"	0,3-1,2	0,05	105	155	6"
05 <b>074731</b> 001		7441 ESD	1/4"	1,2-3,0	0,10	105	155	6"

<sup>1)</sup> With attachable magnifying glass, dramatically improving visibility.

#### Series 7400 ESD Kraftform adjustable torque screwdrivers (2.5-29.0 in.lbs.) with Rapidaptor quickrelease chuck

















Application: Suitable for 1/4" DIN ISO 1173 C 6.3 and E 6.3 hexagon insert

bits and Wera Series 1 and 4

Design: Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and

single-hand technology, non-magnetic

±6 % (DIN EN ISO 6789). Numerical torque value scale. Reli-Accuracy:

able slipping mechanism and acoustic signal when reaching

the set torque.

**Handle:** Kraftform with non-roll feature, multi-component

		•		<del> <u> </u>- - </del>	Ω,	Ð,	Đ.
	Art.No.		in. lbs.	in. Ibs.	mm	mm	
05 <b>074733</b> 001	7445 ESD	1/4"	2,5-11,5	0,5	105	155	6"
05 <b>074734</b> 001	7446 ESD	1/4"	11,0-29,0	1,0	105	155	6"

#### Series 7400 ESD Kraftform adjustable torque screwdrivers (0.1-1.0 Nm)















Application: Suitable for bits with 4 mm Halfmoon drive (and Wera Serie 9)

and 4 mm HIOS drive (and Wera Series 21)

With quick-release chuck for rapid bit change Design:

±6 % (DIN EN ISO 6789). Numerical torque value scale. Reli-**Accuracy:** 

able slipping mechanism and acoustic signal when reaching

the set torque.

Handle: Kraftform with non-roll feature, multi-component

•								
				<del> [  -</del>	Ω;	Ð,	<b>1</b>	
		Art.No.	Nm	Nm	mm	mm		
05 <b>074786</b> 001	1)	7435 ESD	0,10-0,34	0,015	89	142	5 <sup>7</sup> / <sub>16</sub> "	
05 <b>074788</b> 001	1)	7436 ESD	0,30-1,00	0,05	89	142	5 <sup>7</sup> / <sub>16</sub> "	

<sup>1)</sup> With attachable magnifying glass, dramatically improving visibility.

#### Series 7400 ESD Kraftform torque screwdrivers, with factory pre-set value (0.1-1.5 Nm) and Rapidaptor quick-release chuck, handle size 105 mm



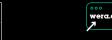
















**Application:** Suitable for 1/4" DIN ISO 1173-C 6.3 and E 6.3 hexagon

insert bits and Wera Series 1 and 4

Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and Design:

single-hand technology

Pre-set torque: 0.3 Nm, 1.2 Nm

 $\pm$  6% (DIN EN ISO 6789). Reliable slipping mechanism and **Accuracy:** 

acoustic signal when reaching the set torque.

**Handle:** Kraftform with non-roll feature, multi-component

•							
			~		Ω;	1,	<b>1</b> ,
	Art.No.		Nm	Nm	mm	mm	
05 <b>074840</b> 001	7460 ESD	1/4"	0,3	0,3-1,2	105	155	6"
05 <b>074842</b> 001	7461 ESD	1/4"	1,2	1,2-3,0	105	155	6"

<sup>&</sup>lt;sup>1)</sup> The preset torque can be changed. However, this requires the use of special tools and Torque Test Equipment. Please contact the Wera Torque Service.

#### Series 7400 ESD Kraftform torque screwdrivers with a customised factory pre-set measurement value, handle size 105 mm

















Suitable for  $^{1}/_{4}$ " DIN ISO 1173-C 6.3 and E 6.3 hexagon **Application:** 

insert bits and Wera Series 1 and 4

Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and Design:

single-hand technology

Pre-set torque: Adjustable to customer requirements within the specified

measurement range

Accuracy: ± 6% (DIN EN ISO 6789). Reliable slipping mechanism and

acoustic signal when reaching the set torque.

Handle: Kraftform with non-roll feature, multi-component

		<b>(</b>		Ω;	Ð;	<b>!</b> ;	
	Art.No.		Nm	mm	mm		
05 <b>074840</b> 010	7460 ESD	1/4"	0,3-1,2	105	133	6"	
05 <b>074842</b> 010	7461 ESD	1/4"	1,2-3,0	105	155	6"	

The desired settings can be made in the following units: Nm, kgf. m, lbf. ft., ozf. in., dN. m, kgf. cm, lbf. in, in. oz, cN. m, gf. m, ft. lb, gf. cm, in. lb.

# Series 7400 ESD Kraftform torque screwdrivers, with factory pre-set value (0.1-1.5 Nm) and Rapidaptor quick-release chuck, handle size 89 mm





**Application:** Suitable for 1/4" DIN ISO 1173-C 6.3 and E 6.3 hexagon

insert bits and Wera Series 1 and 4

**Design:** Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and

single-hand technology

Pre-set torque: 0.1 Nm, 0.3 Nm, 0.9 Nm

**Accuracy:**  $\pm$  6% (DIN EN ISO 6789). Reliable slipping mechanism and

acoustic signal when reaching the set torque.

**Handle:** Kraftform with non-roll feature, multi-component

-							
			~		Ω;	1:	1,
	Art.No.		Nm	Nm	mm	mm	
05 <b>074820</b> 001 <sup>1)</sup>	7450 ESD	1/4"	0,1	0,1-0,34	89	133	5 1/4"
05 <b>074822</b> 001 <sup>1)</sup>	7451 ESD	1/4"	0,3	0,3-1,0	89	133	5 1/4"
05 <b>074824</b> 001 <sup>1)</sup>	7452 ESD	1/4"	0,9	0,9-1,5	89	133	5 1/4"

<sup>&</sup>lt;sup>1)</sup> The preset torque can be changed. However, this requires the use of special tools and Torque Test Equipment. Please contact the Wera Torque Service.

# Series 7400 ESD Kraftform torque screwdrivers, with factory pre-set value (0.1-1.0 Nm) and quick-release chuck



Application: Suitable for bits with 4 mm Halfmoon drive (and Wera Serie 9) and 4 mm HIOS drive (and Wera Series 21)

**Design:** With quick-release chuck for rapid bit change

Pre-set torque: 0.1 Nm, 0.3 Nm

Accuracy: ± 6% (DIN EN ISO 6789). Reliable slipping mechanism and

acoustic signal when reaching the set torque.

**Handle:** Kraftform with non-roll feature, multi-component

			~		0,	Ð.,	Ð.,	
		Art.No.	Nm	Nm	mm	mm		
05 <b>074826</b> 001	1)	7455 ESD	0,1	0,1-0,34	89	138	5 1/4"	
05 <b>074828</b> 001	1)	7456 ESD	0,3	0,3-1,0	89	138	5 1/4"	

<sup>&</sup>lt;sup>1)</sup> The preset torque can be changed. However, this requires the use of special tools and Torque Test Equipment. Please contact the Wera Torque Service.

# Series 7400 ESD Kraftform torque screwdrivers with a customised factory pre-set measurement value, handle size 89 mm



Application: Suitable for 1/4" DIN ISO 1173-C 6.3 and E 6.3 hexagon

insert bits and Wera Series 1 and 4

**Design:** Rapidaptor rapid-in, rapid-out, rapid-spin, chuck-all and

single-hand technology

**Pre-set torque:** Adjustable to customer requirements within the specified

measurement range

**Accuracy:**  $\pm$  6% (DIN EN ISO 6789). Reliable slipping mechanism and

acoustic signal when reaching the set torque.

**Handle:** Kraftform with non-roll feature, multi-component

		•		Ω',	1,	₽;	
	Art.No.		Nm	mm	mm		
05 <b>074820</b> 010	7450 ESD	1/4"	0,1-0,34	89	133	5 <sup>1</sup> / <sub>4</sub> "	
05 <b>074822</b> 010	7451 ESD	1/4"	0,3-1,0	89	133	5 <sup>1</sup> / <sub>4</sub> "	
05 <b>074824</b> 010	7452 ESD	1/4"	0,9-1,5	89	133	5 <sup>1</sup> / <sub>4</sub> "	

<sup>&</sup>quot;) The desired settings can be made in the following units: Nm, kgf. m, lbf. ft., ozf. in., dN. m, kgf. cm, lbf. in, in. oz, cN. m, gf. m, ft. lb, gf. cm, in. lb.

# Series 7400 ESD Kraftform torque screwdrivers with a customised factory pre-set measurement value, with quick-release chuck



**Application:** Suitable for bits with 4 mm Halfmoon drive (and Wera

Serie 9) and 4 mm HIOS drive (and Wera Series 21)

**Design:** With quick-release chuck for rapid bit change

Pre-set torque: Adjustable to customer requirements within the specified

measurement range

**Accuracy:** ± 6% (DIN EN ISO 6789). Reliable slipping mechanism and

acoustic signal when reaching the set torque.

**Handle:** Kraftform with non-roll feature, multi-component

•						
			Ω;	1,	1.	
	Art.No.	Nm	mm	mm		
05 <b>074826</b> 010	7455 ESD	0,1-0,34	89	138	5 1/4"	
05 <b>074828</b> 010	7456 ESD	0,3-1,0	89	138	5 1/4"	

<sup>&</sup>quot;) The desired settings can be made in the following units: Nm, kgf. m, lbf. ft., ozf. in., dN. m, kgf. cm, lbf. in, in. oz, cN. m, gf. m, ft. lb, gf. cm, in. lb.





#### **Torque-indicators**



Wera torque-indicators have been factory pre-set to values recommended by leading carbide tool manufacturers. These tightening values relate specifically to the size of the TORX®, TORX PLUS® or hexagon socket screw. Torque indicators ensure safe and easy loosening of screw connections. Precision: ± 10 %.

#### For difficult-to-access places



Slim 4 mm hexagon blades to reach screws in difficult-to-access places.



#### **Tamperproof**



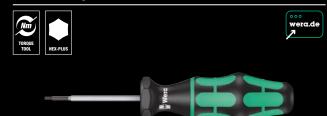
Non-adjustable and tamperproof.

#### **Excess-load signal**



Distinctly audible and noticeable excess-load signal when the pre-set torque is reached.

#### 300 Hex Torque-indicator



**Application:** Hexagon socket screws

Pre-set torque: 1.4 Nm-3.0 Nm (1.0 ft.lb.-2.2 ft.lb.), fixed pre-sets

 $\pm 10$  %. Reliable slipping mechanism and acoustic signal when reaching the set torque. Accuracy:

Blade: Hexagonal, 4 mm, reduced diameter tip

Design: Hex-Plus, Black Point

Handle: Kraftform with non-roll feature, multi-component

	0			$\bigcirc$	Ø	[];	Û,	[];
		Nm	ft. lb.	mm	mm	mm	mm	
05 <b>027910</b> 001	2,0	1,4	1,0	4	3,5	65	105	2 9/16"
05 <b>027911</b> 001	2,5	2,0	1,5	4	3,8	65	105	2 9/16"
05 <b>027912</b> 001	3,0	3,0	2,2	4	3,8	65	105	2 9/16"

#### 300 Hex Torque-indicator, pistol handle



**Application:** Hexagon socket screws

Pre-set torque: 5.0 Nm (3.7 ft. lb.), fixed pre-set

 $\pm 10$  %. Reliable slipping mechanism and acoustic signal when reaching the set torque. Accuracy:

Blade: Hexagonal, 8 mm, reduced diameter tip

Design: Hex-Plus, Black Point

Handle: Kraftform pistol grip, multi-component

	0			=5)	<b>-5</b> ;	[];	],
		Nm	ft.lb.	mm	mm	mm	
05 <b>027913</b> 001	4,0	5,0	3,7	160	100	65	2 9/16"

#### 300 TX TORX® Torque-indicator

# Tonaue Tool.

#### 300 IP TORX PLUS® Torque-indicator



Application: TORX® socket screws

Pre-set torque: 0.6 Nm-3.0 Nm (0.4 ft.lb.-2.2 ft.lb.), fixed pre-sets

**Accuracy:**  $\pm 10$  %. Reliable slipping mechanism and acoustic signal

when reaching the set torque.

Blade: Hexagonal, 4 mm, reduced diameter tip

**Design:** Black Point

**Handle:** Kraftform with non-roll feature, multi-component

	0			$\bigcirc$	Ø	],	Ũ,	[,
		Nm	ft. lb.	mm	mm	mm	mm	
05 <b>027930</b> 001	TX 6	0,6	0,4	4	3,5	65	105	2 9/16"
05 <b>027931</b> 001	TX 7	0,9	0,7	4	3,5	65	105	2 9/16"
05 <b>027932</b> 001	TX 8	1,2	0,9	4	3,5	65	105	2 9/16"
05 <b>027933</b> 001	TX 9	1,4	1,0	4	3,5	65	105	2 9/16"
05 <b>027934</b> 001	TX 10	2,0	1,5	4	3,8	65	105	2 9/16"
05 <b>027935</b> 001	TX 15	3,0	2,2	4	3,8	65	105	2 9/16"

**Application:** TORX PLUS® socket screws

Pre-set torque: 0.6 Nm-3.0 Nm (0.4 ft.lb.-3.0 ft.lb.), fixed pre-sets

Accuracy: ±10 %. Reliable slipping mechanism and acoustic signal

when reaching the set torque.

Blade: Hexagonal, 4 mm, reduced diameter tip

**Design:** Black Point

Handle: Kraftform with non-roll feature, multi-component

	0			$\bigcirc$	Ø	[];	Û;	];
		Nm	ft. lb.	mm	mm	mm	mm	
05 <b>028040</b> 001	6 IP	0,6	0,4	4	3,5	65	105	2 9/16"
05 <b>028041</b> 001	7 IP	0,9	0,7	4	3,5	65	105	2 9/16"
05 <b>028042</b> 001	8 IP	1,2	0,9	4	3,5	65	105	2 9/16"
05 <b>028043</b> 001	9 IP	1,4	1,0	4	3,5	65	105	2 9/16"
05 <b>028044</b> 001	10 IP	2,0	1,5	4	3,8	65	105	2 9/16"
05 <b>028045</b> 001	15 IP	3,0	2,2	4	3,8	65	105	2 9/16"

#### 300 TX TORX® Torque-indicator, pistol handle



#### 300 IP TORX PLUS® Torque-indicator, pistol handle



**Application:** TORX® socket screws

Pre-set torque: 5.0 Nm (3.7 ft. lb.), fixed pre-set

**Accuracy:**  $\pm 10$  %. Reliable slipping mechanism and acoustic signal

when reaching the set torque.

**Blade:** Hexagonal, 8 mm, reduced diameter tip

Design: Black Point

**Handle:** Kraftform pistol grip, multi-component

Nm ft.lb. mm mm mm mm 05027936001 TX 20 5,0 3,7 160 100 65 2 9/16"

Application: TORX PLUS® socket screws

Pre-set torque: 5.0 Nm (3.7 ft. lb.), fixed pre-set

**Accuracy:**  $\pm 10$  %. Reliable slipping mechanism and acoustic signal

when reaching the set torque.

**Blade:** Hexagonal, 8 mm, reduced diameter tip

**Design:** Black Point

**Handle:** Kraftform pistol grip, multi-component

	0			-5		[];	[];
		Nm	ft.lb.	mm	mm	mm	
05 <b>028046</b> 001	20 IP	5,0	3,7	160	100	65	2 9/16"

#### **Torque-indicators**



Suitable for applications requiring a non-adjustable i.e. a tamperproof torque blade assembly.

#### **Excess-load signal**



Distinctly audible and noticeable excess-load signal when the pre-set torque is reached.

#### Ergonomic design



The ergonomic design of the T-handle fills the palm of the hand. The fingers rest in the soft, rounded recess, and the whole hand is in contact with the handle — so there is no friction loss between the hand and handle.

#### Multi-component handle



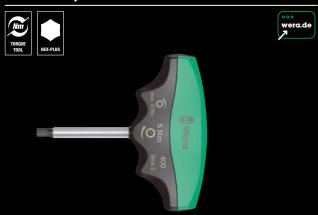
Multi-component screwdriver handle for ergonomic working.

# The important information is indicated on the tool



The handle is marked with an indicative screw symbol, size, torque and maximum release torque.

#### **400 Hex Torque-indicator**



**Application:** Hexagon socket screws **Pre-set torque:** 4,0 Nm, 5,0 Nm; fixed pre-set

Accuracy: ±10 %. Reliable slipping mechanism and acoustic signal

when reaching the set torque.

Blade: Round

**Design:** Hex-Plus, brushed chrome-plated finish, Black Point

**Handle:** T-handle, multi-component

	0		<u></u>	\ \ \ \ \	-01	T;	Ø
		Nm	mm	mm	mm		mm
05 <b>005080</b> 001	4,0	4,0	60	48	100	2 3/8"	7,0
05 <b>005081</b> 001	5,0	5,0	60	48	100	2 3/8"	7,0

#### 400 TX Torque-indicator



 $\textbf{Application:} \qquad \text{TORX}^{\texttt{®}} \text{ socket screws}$ 

Pre-set torque: 4,0 Nm, 5,0 Nm; fixed pre-set

Accuracy: ±10 %. Reliable slipping mechanism and acoustic signal

when reaching the set torque.

Blade: Round

**Design:** Brushed chrome-plated finish, Black Point

Handle: T-handle, multi-component

	0		<u> </u>	\(\frac{1}{2}\)		<u> </u>	Ø
		Nm	mm	mm	mm		mm
05 <b>005090</b> 001	TX 20	4,0	60	48	100	2 3/8"	7,0
05 <b>005091</b> 001	TX 25	5,0	60	48	100	2 3/8"	7,0







#### Individually tested



Each Kraftform Kompakt VDE set has been tested individually at 10,000 volts, in accordance with IEC 60900.This ten-times-higher testing load guarantees safe working at their maximum permitted load of 1,000 volts.

# Handle/interchangeable blade system – Kraftform Kompakt VDE



The handle/interchangeable blade system allows rapid exchange of the blades required for a wide range of applications.



#### Easy-to-read



Easy-to-read scale value. Measurement accuracy is  $\pm$  6 % in accordance with the standard EN ISO 6789.



#### Simple setting



Simple setting of the required torque by hand.

#### Kraftform Kompakt VDE 15 Torque 1.2-3.0 Nm extra slim 1

















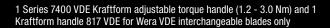












VDE interchangeable blades (each 154 mm long) with reduced blade diameter (articles KK 60 i 0,4x2,5 and KK 67 i TX 10 conventional diameter) with integrated protective insulation, allows sunken screws and spring elements to be accessed and actuated

16-piece set

05 <b>135906</b> 001		
•	7400 VDE	1x 7441 VDE, 1,2-3,0 Nm
•	817 VDE	1x 9x98
0	Kraftform Kompakt VDE 62 iS	1x PH 1x154; 1x PH 2x154
•	Kraftform Kompakt VDE 65 iS	1x PZ 1x154; 1x PZ 2x154
0	Kraftform Kompakt VDE 65 iS PZ/S	1x # 1x154; 1x # 2x154
0	Kraftform Kompakt VDE 67 i TORX®	1x TX 10x154
0	Kraftform Kompakt VDE 67 iS TORX®	1x TX 15x154; 1x TX 20x154; 1x TX 25x154
•	Kraftform Kom- pakt VDE 60 i	1x 0,4x2,5x154
•		1x 0,6x3,5x154; 1x 0,8x4,0x154; 1x 1,0x5,5x154
	Hook and Loop Fastener Strip 70	1x 50,0x70,0



1 Series 7400 VDE Kraftform adjustable torque handle (1.2 - 3.0 Nm) for Wera VDE interchangeable blades only

VDE interchangeable blades (each 154 mm long) with reduced blade diameter (articles KK 60 i 0,4x2,5 and KK 67 i TX 10 conventional diameter) with integrated protective insulation, allows sunken screws and spring elements to be accessed and actuated

15-piece set

05 <b>059291</b> 001		
•	7400 VDE	1x 7441 VDE, 1,2-3,0 Nm
0	Kraftform Kompakt VDE 62 iS	1x PH 1x154; 1x PH 2x154
0	Kraftform Kompakt VDE 65 iS	1x PZ 1x154; 1x PZ 2x154
0	Kraftform Kompakt VDE 65 iS PZ/S	1x # 1x154; 1x # 2x154
0	Kraftform Kompakt VDE 67 i TORX®	1x TX 10x154
0	Kraftform Kompakt VDE 67 iS TORX®	1x TX 15x154; 1x TX 20x154; 1x TX 25x154
•	Kraftform Kom- pakt VDE 60 i	1x 0,4x2,5x154
Φ	Kraftform Kompakt VDE 60 iS	1x 0,6x3,5x154; 1x 0,8x4,0x154; 1x 1,0x5,5x154

## Series 7400 VDE Kraftform adjustable torque handle (0.3-3.5 Nm)





Application: For Wera interchangeable Kraftform Kompakt VDE blades only

**Accuracy:**  $\pm 6\%$  (DIN EN ISO 6789). Numerical torque value scale. Reliable slipping mechanism and acoustic signal when reaching

the set torque.

**Handle:** Kraftform with non-roll feature, multi-component

•						
		•		<del> <u> </u>- - </del>	l',	1,
	Art.No.	mm	Nm	Nm	mm	
05 <b>074752</b> 001	7440 VDE	9	0,3-1,2	0,05	192	7 9/16"
05 <b>074750</b> 001	7441 VDE	9	1,2-3,0	0,10	192	7 9/16"
05 <b>074757</b> 001	7444 VDE	9	1,7-3,5	0,10	192	7 9/16"

#### Kraftform Kompakt VDE 60 i



**Application:** Slotted screws

Blade: Insulated, individually tested as per IEC 60900

**Drive:** 9 mm hexagonal with entry chamfer

**Design:** Conical blade, zinc-phosphated, Black Point

	N mm	.I.	]; mm		[,
05 <b>003400</b> 001	0,4	2,5	154	3/32"	6 1/16"
05 <b>003401</b> 001	0,5	3,0	154	1/8"	6 1/16"
05 <b>003402</b> 001	0,6	3,5	154	9/64"	6 1/16"
05 <b>003403</b> 001	0,8	4,0	154	5/32"	6 1/16"
05 <b>003404</b> 001	1,0	5,5	154	<sup>7</sup> / <sub>32</sub> "	6 <sup>1</sup> / <sub>16</sub> "
05 <b>003405</b> 001	1,2	6,5	154	1/4"	6 1/16"

#### Kraftform Kompakt VDE 60 iS



**Application:** Slotted screws

**Blade:** Reduced blade diameter with integrated protective insulation,

allows sunken screws and spring elements to be accessed and actuated, individually tested as per IEC 60900

**Drive:** 9 mm hexagonal with entry chamfer

**Design:** Conical blade, zinc-phosphated, Black Point

	Į.		[;		[;	
	mm	mm	mm			
05 <b>003406</b> 001	0,6	3,5	154	9/64"	6 1/16"	
05 <b>003407</b> 001	0,8	4,0	154	5/32"	6 1/16"	
05 <b>003408</b> 001	1,0	5,5	154	<sup>7</sup> / <sub>32</sub> "	6 1/16"	

#### Kraftform Kompakt VDE 62 i



**Application:** Phillips screws

Blade: Insulated, individually tested as per IEC 60900

**Drive:** 9 mm hexagonal with entry chamfer

**Design:** Zinc-phosphated, Black Point

	0	[];	[];	
		mm		
05 <b>003410</b> 001	PH 0	154	6 1/16"	
05 <b>003411</b> 001	PH 1	154	6 1/16"	
05 <b>003412</b> 001	PH 2	154	6 1/16"	

#### Kraftform Kompakt VDE 62 iS



**Application:** Phillips screws

**Blade:** Reduced blade diameter with integrated protective insula-

tion, allows sunken PH screws to be accessed and actuated,

individually tested as per IEC 60900

**Drive:** 9 mm hexagonal with entry chamfer

**Design:** Zinc-phosphated, Black Point

	0	[];	[];	
		mm		
05 <b>003413</b> 001	PH 1	154	6 1/16"	
05 <b>003414</b> 001	PH 2	154	6 1/16"	

#### Kraftform Kompakt VDE 62 i PH/S



**Application:** PlusMinus screws, slotted/Phillips

Blade: Insulated, individually tested as per IEC 60900

**Drive:** 9 mm hexagonal with entry chamfer

**Design:** Zinc-phosphated, Black Point

	<b>•</b>	[,	[;		
		mm			
05 <b>003440</b> 001	# 1	154	6 1/16"		
05 <b>003441</b> 001	# 2	154	6 1/16"		

#### Kraftform Kompakt VDE 65 iS



Application: Pozidriv screws

**Blade:** Reduced blade diameter with integrated protective insulation,

allows sunken PZ screws to be accessed and actuated,

individually tested as per IEC 60900

**Drive:** 9 mm hexagonal with entry chamfer

**Design:** Zinc-phosphated, Black Point

	<b>&amp;</b>	[]; mm	[];	
05 <b>003455</b> 001	PZ 1	154	6 1/16"	
05 <b>003456</b> 001	PZ 2	154	6 1/16"	

#### Kraftform Kompakt VDE 62 iS PH/S



Application: PlusMinus screws, slotted/Phillips

**Blade:** Reduced blade diameter with integrated protective insulation,

allows sunken PlusMinus screws to be accessed and actuated,

individually tested as per IEC 60900

Drive: 9 mm hexagonal with entry chamfer

Design: Zinc-phosphated, Black Point

	•	[],	[];		
		mm			
05 <b>003442</b> 001	# 1	154	6 1/16"		
05 <b>003443</b> 001	# 2	154	6 1/16"		

#### Kraftform Kompakt VDE 65 i



**Application:** Pozidriv screws

**Blade:** Insulated, individually tested as per IEC 60900

Drive: 9 mm hexagonal with entry chamfer
Design: Zinc-phosphated, Black Point

	<b>(</b>	];	1,	
		mm		
05 <b>003450</b> 001	PZ 0	154	6 1/16"	
05 <b>003451</b> 001	PZ 1	154	6 1/16"	
05 <b>003452</b> 001	PZ 2	154	6 <sup>1</sup> / <sub>16</sub> "	

#### Kraftform Kompakt VDE 65 i PZ/S



Application: PlusMinus screws, slotted/Pozidriv

**Blade:** Insulated, individually tested as per IEC 60900

**Drive:** 9 mm hexagonal with entry chamfer

**Design:** Zinc-phosphated, Black Point

	<b>3</b>	];	[;	
		mm		
05 <b>003445</b> 001	# 1	154	6 1/16"	
05 <b>003446</b> 001	#2	154	6 1/16"	

#### Kraftform Kompakt VDE 65 iS PZ/S



**Application:** PlusMinus screws, slotted/Pozidriv

**Blade:** Reduced blade diameter with integrated protective insulation,

allows sunken PlusMinus screws to be accessed and actuated,

individually tested as per IEC 60900

**Drive:** 9 mm hexagonal with entry chamfer **Design:** Zinc-phosphated, Black Point

	•	[];	],
		mm	
05 <b>003447</b> 001	# 1	154	6 1/16"
05 <b>003448</b> 001	# 2	154	6 1/16"

#### Kraftform Kompakt VDE 67 i TORX®



Application: TORX® socket screws

Blade: Insulated, individually tested as per IEC 60900

9 mm hexagonal with entry chamfer **Drive:** Design: Zinc-phosphated, Black Point

	0	[];	[,
		mm	
05 <b>003429</b> 001	TX 8	154	6 1/16"
05 <b>003430</b> 001	TX 9	154	6 1/16"
05 <b>003431</b> 001	TX 10	154	6 1/16"
05 <b>003432</b> 001	TX 15	154	6 1/16"
05 <b>003433</b> 001	TX 20	154	6 1/16"
05 <b>003434</b> 001	TX 25	154	6 1/16"
05 <b>003435</b> 001	TX 27	154	6 1/16"
05 <b>003436</b> 001	TX 30	154	6 1/16"

#### Kraftform Kompakt VDE 68 i



Application: Square socket head screws

Blade: Insulated, individually tested as per IEC 60900

9 mm hexagonal with entry chamfer **Drive:** Design: Zinc-phosphated, Black Point

	0	];	];	
		mm		
05 <b>003415</b> 001	# 1	154	6 1/16"	
05 <b>003416</b> 001	# 2	154	6 1/16"	

#### PlusMinus screwdrivers



For the use in terminal blocks, control cabinets, switches, relays, sockets etc.: combination profiles Phillips/slotted resp. Pozidriv/slotted.

#### Kraftform Kompakt VDE 64 i



Application: Hexagon socket screws

Blade: Insulated, individually tested as per IEC 60900

**Drive:** 9 mm hexagonal with entry chamfer

Zinc-phosphated, Black Point Design:

	0	Į;	[;	
	mm	mm		
05 <b>003420</b> 001	2,5	154	6 1/16"	
05 <b>003421</b> 001	3,0	154	6 1/16"	
05 <b>003422</b> 001	4,0	154	6 1/16"	
05 <b>003423</b> 001	5,0	154	6 1/16"	
05 <b>003424</b> 001	6,0	154	6 1/16"	

#### Kraftform Kompakt VDE 67 iS TORX®



Application: TORX® socket screws

Reduced blade diameter with integrated protective insulation, Blade:

allows sunken TORX® socket screws to be accessed and actuated, individually tested as per IEC 60900

Drive: 9 mm hexagonal with entry chamfer

Design: Zinc-phosphated, Black Point

	0	];	, v
		mm	
05 <b>003437</b> 001	TX 15	154	6 1/16"
05 <b>003438</b> 001	TX 20	154	6 1/16"
05 <b>003439</b> 001	TX 25	154	6 1/16"

#### Kraftform Kompakt VDE 68 iS



Application: Square socket head screws

Blade: Reduced blade diameter with integrated protective insulation,

allows sunken square socket head screws to be accessed and

actuated,

individually tested as per IEC 60900

**Drive:** 9 mm hexagonal with entry chamfer Zinc-phosphated, Black Point Design:

	0	[,	[,		
		mm			
05 <b>003417</b> 001	# 1	154	6 <sup>1</sup> / <sub>16</sub> "		
05 <b>003418</b> 001	# 2	154	6 1/16"		

#### **Torque-indicators**



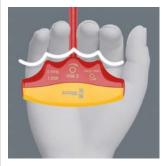
Suitable for applications requiring a non-adjustable i.e. a tamperproof torque blade assembly.

#### **Excess-load signal**



Distinctly audible and noticeable excess-load signal when the pre-set torque is reached.

#### Ergonomic design



The ergonomic design of the T-handle fills the palm of the hand. The fingers rest in the soft, rounded recess, and the whole hand is in contact with the handle — so there is no friction loss between the hand and handle.

#### Multi-component handle



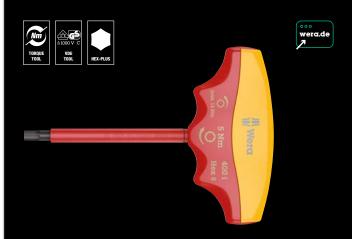
Multi-component screwdriver handle for ergonomic working.

# The important information is indicated on the tool



The handle is marked with an indicative screw symbol, size, torque and maximum release torque.

#### **400 i VDE Hex Insulated torque-indicator**



**Application:** Hexagon socket screws **Pre-set torque:** 5.0 Nm, fixed pre-set

**Accuracy:**  $\pm 10$  %. Reliable slipping mechanism and acoustic signal

when reaching the set torque.

Blade: Insulated, individually tested as per IEC 60900

Design: Hex-Plus, Black Point

Handle: T-handle, multi-component

	0		T:	우.	•	T:	Ø
		Nm	mm	mm	mm		mm
05 <b>004980</b> 001	4,0	5,0	90	48	100	3 1/2"	8,0
05 <b>004981</b> 001	5,0	5,0	90	48	100	3 1/2"	8,0

## **TORQUE Test Values**



#### **Slotted Tools**

Drives: DIN ISO 2380, VSM 35601. TORQUE values evaluated in test gages according to DIN ISO 2380 on TORQUE testing equipment.



#### **Hexagon Tools**

Drives: DIN ISO 2936. TORQUE values evaluated in test gages according to DIN ISO 2936 on TORQUE testing equipment.



## PH and PZ Tools

Drives: DIN 5260, ISO 8764 and SMS-SS

TORQUE values evaluated in test gages according to DIN 5261, ISO 8764 on TORQUE testing equipment.



Tools with TORQ-SET® drive TORQUE values evaluated with testing gages of Phillips Screw Company, licensor of TORQ-SET®, on TORQUE testing equipment.

a b	TORQUE in Nm (min)	I	0	TORQUE in Nm (min)
a x b mm	handuse	poweruse	SW (mm)	
0,3 x 2,0	0,18	0,20	0,7	0,08
0,4 x 2,0	0,30	0,35	0,9	0,18
0,4 x 2,5	0,40	0,45	1,3	0,53
0,5 x 3,0	0,70	0,80	1,5	0,82
0,5 x 3,5	0,90	0,98	2,0	1,9
0,6 x 3,5	1,30	1,40	2,5	3,8
0,6 x 4,0	1,40	1,61	3	6,6
0,6 x 4,5	-	1,80	3,5	11
0,8 x 4,0	2,60	2,90	4	16
0,8 x 4,5	2,88		4,5	24
0,8 x 5,0	3,20	3,58	5	30
0,8 x 5,5	3,50	3,90	6	52
1,0 x 5,5	5,50	6,20	7	78
1,0 x 6,5	6,50	7,28	8	120
1,0 x 7,0	7,0	7,80	9	180
1,2 x 6,5	9,40	10,50	10	220
1,2 x 7,0	10,0	11,28	11	295
1,2 x 8,0	11,5	12,90	12	370
1,4 x 9,0	17,6	19,70	13	480
1,5 x 13	29	32	14	590
1,6 x 8,0	20,5	22,9	17	1000
1,6 x 9,0	23	25	19	1000
1,6 x 10	25,6	28,7	22	1000
2,0 x 12	48,0	53	24	1000
2,0 x 13	52	58	27	1000
2,5 x 14	87	98		
2,5 x 16	100	112		

00	TORQUE in Nm (min) handuse	poweruse
0	1,0	1,0
1	3,5	3,9
2	8,2	10,3
3	19,5	32,0
4	38,0	88,7



## 00

#### Tools with TORX® and TORX PLUS® drive

TORQUE values evaluated with testing gages of Acument Global Technologies Inc., licensor of TORX® and TORX PLUS®.

•	TORQUE in Nm (min) Bits	Screw- drivers
2	1,1	1,1
3	1,7	1,7
4	2,8	2,8
5	4,0	4,0
6	5,1	5,1
8	8,5	8,5
10	11,3	11,3
1/4"	28	17
5/16"	56	28
3/8"	102	62
7/16"	147	
1/2"	249	
9/16"	271	
5/8"	339	

#### Important device:

3,0 x 18

After TORQUE testing with the minimum value, screwdrivers shall not show any deformation or injuries at the tip.

181

0	TORQUE in Ni	m (min.)		TORX PLUS	<b>S</b> ®	
0	Bit	Resis-Bit	Screw- driver	Bit	Resis-Bit	Screw- driver
1	0,10	-	0,08	0,11		
2	0,14	-	0,12	0,16		
3	0,25	-	0,21	0,28		
4	0,37	-	0,31	0,44		
5	0,51	-	0,43	0,61		
6	0,91	-	0,75	1,11		0,92
7	1,7	1,4	1,4	2,10		1,68
8	2,6	2,2	2,2	3,21	2,5	2,79
9	3,4	2,9	2,8	4,19	3,3	3,49
10	4,5	3,8	3,7	5,42	4,3	4,47
15	7,7	6,5	6,4	9,62	7,3	8,06
20	12,7	10,8	10,5	16,15	11,9	13,41
25	19,0	16,1	15,9	23,50	17,4	19,58
27	26,9	22,9	22,5	34,62	25,1	28,95
30	37,4	31,8	31,1	47,18	33,5	39,34
40	65,1	55,3	54,1	82,08	59,4	68,40
45	104	88	86	137,38	97,3	114,44
50	159	135	132	194,54	152,4	162,14
55	257	218	218	352,10	291,5	299,25
60	445	379	379	566,11	483,0	481,24
70	701	596	600	910,40	713,3	773,91

## **TORQUE Conversion Table**

Conversion	1			1		1		
Units	SI Units			Metric scale		USA GB scale		
	cNm	dNm	Nm	cmkg	mkg	ft.lb	in.lb	in.oz
1 cNm =	1	0,1	0,01	0,1020	0,0010	0,0074	0,0885	1,4161
1 dNm =	10	1	0,1	1,0197	0,0102	0,0738	0,8851	14,1612
1 Nm =	100	10	1	10,1972	0,1020	0,7376	8,8508	141,6123
1 cmkg =	9,8067	0,9807	0,0981	1	0,0100	0,0723	0,8680	13,8874
1 mkg =	980,6650	98,0665	9,8067	100	1	7,2330	86,7964	1388,7422
1 ft.lb =	135,5818	13,5581	1,3558	13,8255	0,1383	1	12	192
1 in.lb =	11,2985	1,1298	0,1130	1,1521	0,0115	0,0833	1	16
1 in. oz =	0,7062	0,0706	0,0071	0,0720	0,0007	0,0052	0,0625	1

Example 1 1 Nm = 0,102 mkg 17,4 Nm = 17,4 x 0,102 mkg 17,4 Nm = 1,775 mkg

# Example 2 1 mkg = 9,8067 Nm 12,5 mkg = 12,5 x 9,8067 Nm 12,5 mkg = 122,58 Nm

Conv	ersion l	Nm in r	nkg				1 Nm	= 0,101	197 mk	g	Cor	Conversion mkg in Nm							1 mkg = 9,80665 Nm				
Nm	0	1	2	3	4	5	6	7	8	9	mkg	0	1	2	3	4	5	6	7	8	9		
0	0,00	0,10	0,20	0,31	0,41	0,51	0,61	0,71	0,82	0,92	0	0,00	9,81	19,61	29,42	39,23	49,03	58,84	68,65	78,45	88,26		
10	1,02	1,12	1,22	1,33	1,43	1,53	1,63	1,73	1,84	1,94	10	98,07	107,87	117,68	127,49	137,29	147,10	156,91	166,71	176,52	186,33		
20	2,04	2,14	2,24	2,35	2,45	2,55	2,65	2,75	2,86	2,96	20	196,13	205,94	215,75	225,55	235,36	245,17	254,97	264,78	274,59	284,39		
30	3,06	3,16	3,26	3,37	3,47	3,57	3,67	3,77	3,87	3,98	30	294,20	304,01	313,81	323,62	333,43	343,23	353,04	362,85	372,65	382,46		
40	4,08	4,18	4,28	4,38	4,49	4,59	4,69	4,79	4,89	5,00	40	392,27	402,07	411,88	421,69	431,49	441,30	451,11	460,91	470,72	480,53		
50	5,10	5,20	5,30	5,40	5,51	5,61	5,71	5,81	5,91	6,02	50	490,33	500,14	509,95	519,75	529,56	539,37	549,17	558,98	568,79	578,59		
60	6,12	6,22	6,32	6,42	6,53	6,63	6,73	6,83	6,93	7,04	60	588,40	598,21	608,01	617,82	627,63	637,43	647,24	657,05	666,85	676,66		
70	7,14	7,24	7,34	7,44	7,55	7,65	7,75	7,85	7,95	8,06	70	686,47	696,27	706,08	715,89	725,69	735,50	745,31	755,11	764,92	774,73		
80	8,16	8,26	8,36	8,46	8,57	8,67	8,77	8,87	8,97	9,08	80	784,53	794,34	804,15	813,95	823,76	833,57	843,37	853,18	862,99	872,79		
90	9,18	9,28	9,38	9,48	9,59	9,69	9,79	9,89	9,99	10,10	90	882,60	892,41	902,21	912,02	921,83	931,63	941,44	951,25	961,05	970,86		
100	10.20	10.30	10.40	10.50	10.60	10 71	10.81	10 91	11 01	11 11	100	080 67	000 A7	1000 28	1010.08	1019 89	1029 70	1030 50	10/0 31	1050 12	1068 92		

Conv	ersion	Nm in f	t.lb				1 Nm :	= 0,737	'56 ft.II	b	Conversion ft.lb in Nm							1 ft.lb = 1,35581 Nm				
Nm	0	1	2	3	4	5	6	7	8	9	ft.lb	0	1	2	3	4	5	6	7	8	9	
0	0,00	0,74	1,48	2,21	2,95	3,69	4,43	5,16	5,90	6,64	0	0,00	1,36	2,71	4,07	5,42	6,78	8,13	9,49	10,85	12,20	
10	7,38	8,11	8,85	9,59	10,33	11,06	11,80	12,54	13,28	14,01	10	13,56	14,91	16,27	17,63	18,98	20,34	21,69	23,05	24,40	25,76	
20	14,75	15,49	16,23	16,96	17,70	18,44	19,18	19,91	20,65	21,39	20	27,12	28,47	29,83	31,18	32,54	33,90	35,25	36,61	37,96	39,32	
30	22,13	22,86	23,60	24,34	25,08	25,81	26,55	27,29	28,03	28,76	30	40,67	42,03	43,39	44,74	46,10	47,45	48,81	50,16	51,52	52,88	
40	29,50	30,24	30,98	31,72	32,45	33,19	33,93	34,67	35,40	36,14	40	54,23	55,59	56,94	58,30	59,66	61,01	62,37	63,72	65,08	66,43	
50	36,88	37,62	38,35	39,09	39,83	40,57	41,30	42,04	42,78	43,52	50	67,79	69,15	70,50	71,86	73,21	74,57	75,93	77,28	78,64	79,99	
60	44,25	44,99	45,73	46,47	47,20	47,94	48,68	49,42	50,15	50,89	60	81,35	82,70	84,06	85,42	86,77	88,13	89,48	90,84	92,20	93,55	
70	51,63	52,37	53,10	53,84	54,58	55,32	56,05	56,79	57,53	58,27	70	94,91	96,26	97,62	98,97	100,33	101,69	103,04	104,40	105,75	107,11	
80	59,00	59,74	60,48	61,22	61,96	62,69	63,43	64,17	64,91	65,64	80	108,46	109,82	111,18	112,53	113,89	115,24	116,60	117,96	119,31	120,67	
90	66,38	67,12	67,86	68,59	69,33	70,07	70,81	71,54	72,28	73,02	90	122,02	123,38	124,73	126,09	127,45	128,80	130,16	131,51	132,87	134,23	
100	73,76	74,49	75,23	75,97	76,71	77,44	78,18	78,92	79,66	80,39	100	135,58	136,94	138,29	139,65	141,00	142,36	143,72	145,07	146,43	147,78	

Conv	version Nm in in.lb 1 Nm = 8,85077 in.lb									Conversion in.lb in Nm 1 in.lb = 0,11298 Nm											
Nm	0	1	2	3	4	5	6	7	8	9	in.lb	0	1	2	3	4	5	6	7	8	9
0	0,00	8,85	17,70	26,55	35,40	44,25	53,10	61,96	70,81	79,66	0	0,00	0,11	0,23	0,34	0,45	0,56	0,68	0,79	0,90	1,02
10	88,51	97,36	106,21	115,06	123,91	132,76	141,61	150,46	159,31	168,16	10	1,13	1,24	1,36	1,47	1,58	1,69	1,81	1,92	2,03	2,15
20	177,02	185,87	194,72	203,57	212,42	221,27	230,12	238,97	247,82	256,67	20	2,26	2,37	2,49	2,60	2,71	2,82	2,94	3,05	3,16	3,28
30	265,52	274,37	283,22	292,08	300,93	309,78	318,63	327,48	336,33	345,18	30	3,39	3,50	3,62	3,73	3,84	3,95	4,07	4,18	4,29	4,41
40	354,03	362,88	371,73	380,58	389,43	398,28	407,14	415,99	424,84	433,69	40	4,52	4,63	4,75	4,86	4,97	5,08	5,20	5,31	5,42	5,54
50	442,54	451,39	460,24	469,09	477,94	486,79	495,64	504,49	513,34	522,20	50	5,65	5,76	5,87	5,99	6,10	6,21	6,33	6,44	6,55	6,67
60	531,05	539,90	548,75	557,60	566,45	575,30	584,15	593,00	601,85	610,70	60	6,78	6,89	7,00	7,12	7,23	7,34	7,46	7,57	7,68	7,80
70	619,55	628,40	637,26	646,11	654,96	663,81	672,66	681,51	690,36	699,21	70	7,91	8,02	8,13	8,25	8,36	8,47	8,59	8,70	8,81	8,93
80	708,06	716,91	725,76	734,61	743,46	752,32	761,17	770,02	778,87	787,72	80	9,04	9,15	9,26	9,38	9,49	9,60	9,72	9,83	9,94	10,06
90	796,57	805,42	814,27	823,12	831,97	840,82	849,67	858,52	867,38	876,23	90	10,17	10,28	10,39	10,51	10,62	10,73	10,85	10,96	11,07	11,19
100	885,08	893,93	902,78	911,63	920,48	929,33	938,18	947,03	955,88	964,73	100	11,30	11,41	11,52	11,64	11,75	11,86	11,98	12,09	12,20	12,31

# **Conversion Of Inches To Millimeters**

nches		0	1	2	3	4	5	6	7	8	9
			25.400	50.800	76.200	101.600	127.000	152.400	177.800	203.200	228.60
1/64	0.015625	0.397	25.797	51.197	76.597	101.997	127.397	152.797	178.197	203.597	228.99
1/32	0.03125	0.794	26.194	51.594	76.994	102.394	127.794	153.194	178.594	203.994	229.39
3/ <sub>64</sub>	0.046875	1.191	26.591	51.991	77.391	102.791	128.191	153.591	178.991	204.391	229.79
1/16	0.0625	1.588	26.988	52.388	77.788	103.188	128.588	153.988	179.388	204.788	230.18
5/64	0.078125	1.984	27.384	52.784	78.184	103.584	128.984	154.384	179.784	205.184	230.58
3/32	0.09375	2.381	27.781	53.181	78.581	103.981	129.381	154.781	180.181	205.581	230.9
7/ <sub>64</sub>	0.109375	2.778	28.178	53.578	78.978	104.378	129.778	155.178	180.578	205.978	231.3
1/8	0.125	3.175	28.575	53.975	79.375	104.775	130.175	155.575	180.975	206.375	231.7
9/ <sub>64</sub>	0.140625	3.572	28.972	54.372	79.772	105.172	130.572	155.972	181.372	206.772	232.1
5/ <sub>32</sub>	0.15625	3.969	29.369	54.769	80.169	105.569	130.969	156.369	181.769	207.169	232.5
11/ <sub>64</sub>	0.171875	4.366	29.766	55.166	80.566 80.962	105.966	131.366	156.766	182.166	207.566	232.9
3/ <sub>16</sub>	0.1875 0.203125	4.762	30.162	55.562		106.362	131.762	157.162	182.562	207.962	233.3
13/ <sub>64</sub>	0.203123	5.159 5.556	30.559 30.956	55.959 56.356	81.359 81.756	106.759 107.156	132.159 132.556	157.559 157.956	182.959 183.356	208.359 208.756	233.7
7/ <sub>32</sub>	0.234375	5.953	31.353	56.753	82.153	107.150	132.953	158.353	183.753	200.750	234.1
15/ <sub>64</sub>	0.254373	6.350	31.750	57.150	82.550	107.950	133.350	158.750	184.150	209.155	234.9
1/ <sub>4</sub> 17/ <sub>64</sub>	0.265625	6.747	32.147	57.130	82.947	107.950	133.747	159.147	184.547	209.550	235.3
9/32	0.28125	7.144	32.544	57.944	83.344	108.744	134.144	159.147	184.944	210.344	235.7
19/ <sub>64</sub>	0.296875	7.144	32.941	58.341	83.741	100.744	134.541	159.544	185.341	210.344	236.1
64 5/ <sub>16</sub>	0.3125	7.938	33.338	58.738	84.138	109.538	134.938	160.338	185.738	211.138	236.5
16 21/ <sub>64</sub>	0.328125	8.334	33.734	59.134	84.534	109.934	135.334	160.734	186.134	211.534	236.9
11/32	0.34375	8.731	34.131	59.531	84.931	110.331	135.731	161.131	186.531	211.931	237.3
<sup>23</sup> / <sub>64</sub>	0.359375	9.128	34.528	59.928	85.328	110.728	136.128	161.528	186.928	212.328	237.7
3/ <sub>8</sub>	0.375	9.525	34.925	60.325	85.725	111.125	136.525	161.925	187.325	212.725	238.1
25/64	0.390625	9.922	35.322	60.722	86.122	111.522	136.922	162.322	187.722	213.122	238.5
13/32	0.40625	10.319	35.719	61.119	86.519	111.919	137.319	162.719	188.119	213.519	238.9
27/64	0.421875	10.716	36.116	61.516	86.916	112.316	137.716	163.116	188.516	213.916	239.3
7/16	0.4375	11.112	36.512	61.912	87.312	112.712	138.112	163.512	188.912	214.312	239.7
29/64	0.453125	11.509	36.909	62.309	87.709	113.109	138.509	163.909	189.309	214.709	240.1
15/32	0.46875	11.906	37.306	62.706	88.106	113.506	138.906	164.306	189.706	215.106	240.5
31/64	0.484375	12.303	37.703	63.103	88.503	113.903	139.303	164.703	190.103	215.503	240.9
1/2	0.5	12.700	38.100	63.500	88.900	114.300	139.700	165.100	190.500	215.900	241.3
33/64	0.515625	13.097	38.497	63.897	89.297	114.697	140.097	165.497	190.897	216.297	241.6
17/32	0.53125	13.494	38.894	64.294	89.694	115.094	140.494	165.894	191.294	216.694	242.0
35/64	0.546875	13.891	39.291	64.691	90.091	115.491	140.891	166.291	191.691	217.091	242.4
9/16	0.5625	14.288	39.688	65.088	90.488	115.888	141.288	166.688	192.088	217.488	242.8
37/64	0.578125	14.684	40.084	65.484	90.884	116.284	141.684	167.084	192.484	217.884	243.2
19/32	0.59375	15.081	40.481	65.881	91.281	116.681	142.081	167.481	192.881	218.281	243.6
39/64	0.609375	15.478	40.878	66.278	91.678	117.078	142.478	167.878	193.278	218.678	244.0
5/8	0.625	15.875	41.275	66.675	92.075	117.475	142.875	168.275	193.675	219.075	244.4
41/64	0.640625	16.272	41.672	67.072	92.472	117.872	143.272	168.672	194.072	219.472	244.8
21/32	0.65625	16.669	42.069	67.469	92.869	118.269	143.669	169.069	194.469	219.869	245.2
<sup>43</sup> / <sub>64</sub>	0.671875	17.066	42.466	67.866	93.266	118.666	144.066	169.466	194.866	220.266	245.6
<sup>11</sup> / <sub>16</sub>	0.6875	17.462	42.862	68.262	93.662	119.062	144.462	169.862	195.262	220.662	246.0
45/64	0.703125	17.859	43.259	68.659	94.059	119.459	144.859	170.259	195.659	221.059	246.4
23/32	0.71875	18.256	43.656	69.056	94.456	119.856	145.256	170.656	196.056	221.456	246.8
<sup>47</sup> / <sub>64</sub>	0.734375	18.653	44.053	69.453	94.853	120.253	145.653	171.053	196.453	221.853	247.2
3/4	0.75	19.050	44.450	69.850	95.250	120.650	146.050	171.450	196.850	222.250	247.6
<sup>49</sup> / <sub>64</sub>	0.765625	19.447	44.847	70.247	95.647	121.047	146.447	171.847	197.247	222.647	248.0
<sup>25</sup> / <sub>32</sub>	0.78125	19.844	45.244	70.644	96.044	121.444	146.844	172.244	197.644	223.044	248.4
<sup>51</sup> / <sub>64</sub>	0.796875	20.241	45.641	71.041	96.441	121.841	147.241	172.641	198.041	223.441	248.8
<sup>13</sup> / <sub>16</sub>	0.8125	20.638	46.038	71.438	96.838	122.238	147.638	173.038	198.438	223.838	249.2
<sup>53</sup> / <sub>64</sub>	0.828125	21.034	46.434	71.834	97.234	122.634	148.034	173.434	198.834	224.234	249.6
27/32	0.84375	21.431	46.831	72.231	97.631	123.031	148.431	173.831	199.231	224.631	250.0
<sup>55</sup> / <sub>64</sub>	0.859375	21.828	47.228	72.628	98.028	123.428	148.828	174.228	199.628	225.028	250.4
<sup>7</sup> / <sub>8</sub>	0.875	22.225	47.625	73.025	98.425	123.825	149.225	174.625	200.025	225.425	250.8
57/64	0.890625	22.622	48.022	73.422	98.822	124.222	149.622	175.022	200.422	225.822	251.2
29/32	0.90625	23.019	48.419	73.819	99.219	124.619	150.019	175.419	200.819	226.219	251.6
59/64	0.921875	23.416	48.816	74.216	99.616	125.016	150.416	175.816	201.216	226.616	252.0
<sup>15</sup> / <sub>16</sub>	0.9375	23.812	49.212	74.612	100.012	125.412	150.812	176.212	201.612	227.012	252.4
61/64	0.953125	24.209	49.609	75.009	100.409	125.809	151.209	176.609	202.009	227.409	252.8
<sup>31</sup> / <sub>32</sub>	0.96875	24.606	50.006	75.406	100.806	126.206	151.606	177.006	202.406	227.806	253.2
63/64	0.984375	25.003	50.403	75.803	101.203	126.603	152.003	177.403	202.803	228.203	253.

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